

Chillers

Air-cooled R-134a

- » **Wide capacity range (620 kW - 1860 kW)**
- » **Multiple efficiency and sound versions**
- » **Unique single screw compressor**
- » **Best-in-class energy efficiency (EER up to 3.70 and ESEER up to 4.63)**
- » **Large operation range (-18°C up to +52°C ambient temperature)**



www.daikin.eu

EWAD-C-
620~1860 kW



Daikin Europe N.V.

About Daikin

Daikin has a worldwide reputation based on over 80 years' experience in the successful manufacture of high quality air conditioning equipment for industrial, commercial and residential use. Daikin's much envied quality quite simply stems from the close attention paid to design, production and testing as well as aftersales support. To this end, every component is carefully selected and rigorously tested to verify its contribution to product quality and reliability.

The EWAD-C- series offers top efficiency, low sound levels and flexible solutions for a wide range of comfort and process applications

Daikin Europe's new air-cooled series has been engineered for flexibility and designed to exceed HVAC industry standards for operating efficiency, making it an ideal match for a wide range of building applications.

The EWAD-C- range, available in multiple efficiency and sound versions, incorporates unique single screw compressors and fans that result in maximum efficiency, both in partial and full load conditions, and ensure a low total cost of ownership over the life of the chiller. Further, the wide operating range makes the series suitable for comfort and process cooling applications in all climates.

The most commonly serviced parts are easily accessible, simplifying maintenance and service. Moreover, the new chillers allow flexible integration into a wide range of control and building management systems.



Table of Contents

THE NEW AIR-COOLED CHILLER FEATURES	4
<hr/>	
TECHNICAL DATA	
<hr/>	
1 Features and advantages	5
2 General characteristics	7
3 Nomenclature	12
4 Technical & electrical specifications	13
- Standard efficiency	13
- High efficiency	18
- Premium efficiency	22
5 Sound data	26
6 Operating limits	29
7 Standard rating (Cooling mode)	34
8 Evaporator pressure drop	44
9 Options	45
10 Dimensions	48
11 Installation	50
12 Specification (for tender)	52



The new air-cooled chiller features

Application flexibility

The EWAD-C- series is available in a wide range of capacities (620 kW to 1,860 kW), for ambient operating temperatures of -18°C up to 52°C, making the new chiller models suitable for comfort and process cooling applications in all climates.

The units' small footprint also makes this series the perfect choice for retrofit projects. The most commonly serviced parts are easily accessible, simplifying maintenance and service. Moreover, the new chillers allow flexible integration into a wide range of control and building management systems.

Low operating cost

Daikin equipped the new air-cooled series with a unique single-screw compressor (with asymmetric loading system) that results in maximum efficiency, both in partial and full load conditions, and ensures a low total cost of ownership over the life of the chiller.

With three levels of operating efficiency — standard, high and premium — the chiller allows building owners to specify an HVAC system that exactly meets their requirements. The unique premium version obtains the highest efficiency values in the industry: EER's up to 3.70, ESEER's up to 4.63.

Low operating sound levels

Very low sound levels - both at full load and part load conditions - are achieved by the latest compressor design that uses a single main rotor with two adjacent rotating composite gaterotors, making gas flow velocities and subsequent sound levels among the lowest available. Further, the unique new fan moves large volume of air at exceptionally low sound levels.

Outstanding reliability

The EWAD-C- chillers have two or three truly independent refrigerant circuits (depending on the size) in order to assure maximum safety for any maintenance. Equipped with a rugged compressor design with advanced composite compressor gaterotors and a proactive control logic, the units are full factory-run-tested to optimize trouble-free operation.

Superior control logic

The new MicroTech III controller provides an easy to use control environment. The control logic is designed to provide maximum efficiency, to continue operation in unusual operating conditions and to provide a history of unit operation. One of the greatest benefits is the easy interface with LonWorks, BACnet, Ethernet TCP/IP or Modbus communications.

1 Features and advantages

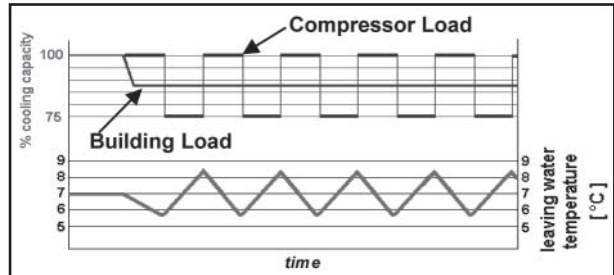
Features and advantages

Infinite capacity control

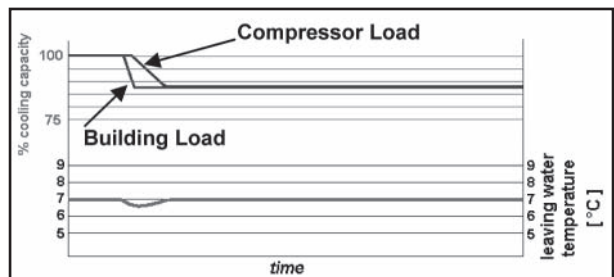
Cooling capacity control is infinitely variable by means of a single screw asymmetric compressor controlled by microprocessor system. Each unit has infinitely variable capacity control from 100% down to 12.5% (two compressor unit), down to 7% (three compressors units). This modulation allows the compressor capacity to exactly match the building cooling load without any leaving evaporator water temperature fluctuation. This chilled water temperature fluctuation is avoided only with a stepless control.

With a compressor load step control in fact, the compressor capacity, at partial loads, will be too high or too low compared to the building cooling load. The result is an increase in chiller energy costs, particularly at the part-load conditions at which the chiller operates most of the time.

Units with stepless regulation offer benefits that the units with step regulation are unable to match. The ability to follow the system energy demand at any time and the possibility to provide steady outlet water temperature without deviations from the set-point, are the two points that allow you to understand how the optimum operating conditions of a system can be met only through the use of a unit with step-less regulation.



ELWT fluctuation with steps capacity control (4 steps)



ELWT fluctuation with steps capacity control (4 steps)

Code requirements – Safety and observant of laws/directives

All EWAD~C- units are designed and manufactured in accordance with applicable selections of the following:

Rating of chillers	EN 12055
Construction of pressure vessel	97/23/EC (PED)
Machinery Directive	98/37/EC as modified
Low Voltage	2006/95/EC
Electromagnetic Compatibility	2004/108/EC
Electrical & Safety codes	EN 60204-1 / EN 60335-2-40
Manufacturing Quality Stds	UNI – EN ISO 9001:2000

Certifications

All units manufactured by Daikin are CE marked, complying with European directives in force, concerning manufacturing and safety. On request units can be produced complying with laws in force in non European countries (ASME, GOST, etc.), and with other applications, such as naval (RINA, etc.).

1 Features and advantages

Versions

EWAD~C- is available in three different Efficiency Versions:

S: Standard Efficiency

11 sizes to cover a range from 647 up to 1714 kW with an EER up to 2.93 and an ESEER up to 3.96 (data referred to Standard Noise)

X: High Efficiency

14 sizes to cover a range from 756 up to 1858 kW with an EER up to 3.29 and an ESEER up to 4.23 (data referred to Standard Noise)

P: Premium Efficiency

7 sizes to cover a range from 821 up to 1390 kW with an EER up to 3.64 and an ESEER up to 4.53 (data referred to Standard Noise)

The EER (Energy Efficiency Ratio) is the ratio of the Cooling Capacity to the Power Input of the unit. The Power Input includes: the power input for operation of the compressor, the power input of all control and safety devices, the power input for fans.

The ESEER (European Seasonal Energy Efficiency Ratio) is a weighed formula enabling to take into account the variation of EER with the load rate and the variation of air inlet condenser temperature.

$$ESEER = A \times EER_{100\%} + B \times EER_{75\%} + C \times EER_{50\%} + D \times EER_{25\%}$$

	A	B	C	D
Coefficient	0.03 (3%)	0.33 (33%)	0.41 (41%)	0.23 (23%)
Air inlet condenser temperature	35°C	30°C	25°C	20°C

Sound Configuration

EWAD~C- is available in many different Sound level configurations:

S: Standard Noise

Condenser fan rotating at 920 rpm, rubber antivibration on compressor

L: Low Noise

Condenser fan rotating at 920 rpm, rubber antivibration on compressor, compressor sound enclosure.

R: Reduced Noise

Condenser fan rotating at 715 rpm, rubber antivibration on compressor, compressor sound enclosure.

2 General characteristics

General characteristics

Cabinet and structure

The cabinet is made of galvanized steel sheet and painted to provide a high resistance to corrosion. Colour Ivory White (Munsell code 5Y7.5/1) (\pm RAL7044). The base frame has eye-hook for lifting the unit with ropes for an easy installation. The weight is uniformly distributed along the profiles of the base and this facilitates the arrangement of the unit.

Screw compressors with integrated oil separator

The compressors are semi-hermetic, single-screw type with gate-rotor (with the latest high-strength fibre reinforced star material). Each compressor has an asymmetric slide regulation managed by the unit controller for infinitely modulating capacity. An integrated high efficiency oil separator maximizes the oil separation. Standard Start is Wye-delta (Y- Δ) type.

Ecological HFC 134a refrigerant

The compressors have been designed to operate with R-134a, ecological refrigerant with zero ODP (Ozone Depletion Potential) and very low GWP (Global Warming Potential) that means low TEWI (Total Equivalent Warming Impact).

Evaporator

The units are equipped with a Direct Expansion shell&tube evaporator with copper tubes rolled into steel tubesheets. The evaporators are single-pass on both the refrigerant and water sides for pure counter-flow heat exchange and low refrigerant pressure drops. Both attributes contribute to the heat exchanger effectiveness and total unit's outstanding efficiency. The external shell is covered with a 20mm closed cell insulation material. Each evaporator has 2 or 3 circuits, one for each compressor and is manufactured in accordance to PED approval. The evaporator water outlet connections are provided with Victaulic Kit (as standard).

Condenser coils

The condenser is manufactured with internally enhanced seamless copper tubes arranged in a staggered row pattern and mechanically expanded into lanced and rippled aluminium condenser fins with full fin collars. An integral sub-cooler circuit provides sub-cooling to effectively eliminate liquid flashing and increase in cooling capacity without increasing the power input.

Condenser coil fans

The condenser fans are propeller type with high efficiency design blades to maximize performances. The material of the blades is glass reinforced resin and each fan is protected by a guard. Fan motor is thermally protected (as standard) by internal thermal motor and protected by circuit breaker installed inside the electrical panel as a standard. The motors are IP54.

Electronic expansion valve

The unit is equipped with the most advanced electronic expansion valves to achieve precise control of refrigerant mass flow. As today's system requires improved energy efficiency, tighter temperature control, wider range of operating conditions and incorporate features like remote monitoring and diagnostics, the application of electronic expansion valves becomes mandatory. Electronic expansion valve proposes features that makes it unique: short opening and closing time, high resolution, positive shut-off function to eliminate use of additional solenoid valve, continuous modulation of mass flow without stress in the refrigerant circuit and corrosion resistance stainless steel body.

Electronic Expansion Valves are typically working with lower Δ P between high and low pressure side, than a thermostatic expansion valve. The electronic expansion valve allows the system to work with low condenser pressure (winter time) without any refrigerant flow problems and with a perfect chilled water leaving temperature control.

2 General characteristics

Refrigerant Circuit

Each unit has 2 or 3 independent refrigerant circuits and each one includes:

- Compressor with integrated oil separator
- Air Cooled Condenser
- Electronic expansion valve
- Evaporator
- Discharge line shut off valve
- Liquid line shut off valve
- Suction line shut off valve (optional)
- Sight glass with moisture indicator
- Filter drier
- Charging valves
- High pressure switch
- High and low pressure transducers

Electrical control panel

Power and control are located in two sections of the main panel that is manufactured to ensure protection against all weather conditions. The electrical panel is IP54 and (when opening the doors) internally protected with Plexiglas panel against possible accidental contact with electrical components (IP20). The main panel is fitted with a main switch interlocked door.

Power Section

The power section includes compressors fuses, fan circuit breaker, fan contactors and control circuit transformer.

MicroTech III controller

MicroTech III controller is installed as standard; it can be used to modify unit set-points and check control parameters. A built-in display shows chiller operating status plus temperatures and pressures of water, refrigerant and air, programmable values, set-points. A sophisticated software with predictive logic, selects the most energy efficient combination of compressors, EEXV and condenser fans to keep stable operating conditions to maximise chiller energy efficiency and reliability. The compressors are automatically sequenced to ensure equal operating hours and number of starts.

MicroTech III is able to protect critical components based on external signs from its system (such as motor temperatures, refrigerant gas and oil pressures, correct phase sequence, pressure switches and evaporator). The input coming from the high pressure switch cuts all digital output from the controller in less than 50ms, this is an additional security for the equipment.

Fast program cycle (200ms) for a precise monitoring of the system. Floating point calculations supported for increased accuracy in P/T conversions.

Control section - main features

- Management of the compressor stepless capacity and fans modulation.
- Chillers enabled to work in partial failure condition.
- Full routine operation at condition of:
 - high ambient temperature value
 - high thermal load
 - high evaporator entering water temperature (start-up)
- Display of evaporator entering/leaving water temperature.
- Display of Outdoor Ambient Temperature.
- Display of condensing-evaporating temperature and pressure, suction and discharge superheat for each circuit.
- Leaving water evaporator temperature regulation. Temperature tolerance = 0,1°C.
- Compressors and evaporator pumps hours counter.
- Display of Status Safety Devices.
- Number of starts and compressors working hours.

2 General characteristics

- Optimized management of compressors load.
- Fan management according to condensing pressure.
- Re-start in case of power failure (automatic / manual).
- Soft Load (optimized management of the compressors load during the start-up).
- Start at high evaporator water temperature.
- Return Reset (Set Point Reset based on return water temperature).
- OAT (Outside Ambient temperature) Reset.
- Set point Reset (optional).
- Application and system upgrade with commercial SD cards.
- Ethernet port for remote or local servicing using standard web browsers.
- Two different sets of default parameters could be stored for easy restore.

Safety device / logic for each refrigerant circuit

- High pressure (pressure switch).
- High pressure (transducer).
- Low pressure (transducer).
- Fans circuit breaker.
- High compressor discharge temperature.
- High motor winding temperature.
- Phase Monitor.
- Low pressure ratio.
- High oil pressure drop.
- Low oil pressure.
- No pressure change at start.

System security

- Phase monitor.
- Low Ambient temperature lock-out.
- Freeze protection.

Regulation type

Proportional + integral + derivative regulation on the leaving water evaporator output probe.

Condensing pressure

Condensing pressure can be controlled in according to the entering air temperature to the condenser coil. The fans can be managed either with steps, or with a 0/10 V modulating signal or with a mixed 0/10V + Steps strategy to cover all possible operational conditions.

MicroTech III

MicroTech III built-in terminal has the following features.

- 164x44 dots liquid crystal display with white back lighting. Supports Unicode fonts for multi-lingual.
- Key-pad consisting of 3 keys.
- Push'n'Roll control for an increased usability.
- Memory to protect the data.
- General faults alarm relays.
- Password access to modify the setting.

2 General characteristics

- Application security to prevent application tampering or hardware usability with third party applications.
- Service report displaying all running hours and general conditions.
- Alarm history memory to allow an easy fault analysis.

Supervising systems (on request)

MicroTech III remote control

MicroTech III is able to communicate to BMS (Building Management System) based on the most common protocols as:

- ModbusRTU
- LonWorks, now also based on the international 8040 Standard Chiller Profile and LonMark Technology
- BacNet BTP certified over IP and MS/TP (class 4) (Native)
- Ethernet TCP/IP.

Standard accessories (supplied on basic unit)

Wye-Delta Compressors starter (Y-D) – For low inrush current and reduced starting torque.

Double set-point – Dual leaving water temperature set-points.

Fans thermal overload relays – Safety devices against fan motor overloading in addition to the normal protection envisaged by the electrical windings.

Phase monitor – The phase monitor controls that phases sequence is correct and controls phase loss.

Evaporator Victaulic kit on water connection – Hydraulic joint with gasket for an easy and quick water connection.

20mm evaporator insulation.

Evaporator electric heater – Electric heater controlled by a thermostat to protect the evaporator from freezing down to -28°C ambient temperature, providing the power supply is on.

Electronic Expansion Valve.

Discharge line shut off valves – Installed on the discharge port of the compressor to facilitate maintenance operation.

Outside ambient temperature sensor and reset of leaving water temperature set-point.

Compressor hour run meter.

General fault – Alarm relay.

Set-point reset – The leaving water temperature set-point can be overwritten with the following options: 4-20mA from external source (by user); outside ambient temperature; evaporator water temperature Δt .

Demand limit – User can limit the load of the unit by 4-20mA signal or by network system

Alarm from external device – Microprocessor is able to receive an alarm signal from an external device (pump etc...). User can decide if this alarm signal will stop or not the unit.

Main switch interlock door

Emergency stop

Fans circuit breakers – Safety device against motor overloading and short circuit

2 General characteristics

Options (on request)

Total heat recovery – Produced with plate to plate heat exchangers to produce hot water.

Partial heat recovery – Produced with plate to plate heat exchangers installed between the compressor discharge and the condenser coil, allowing to produce hot water.

Soft starter – Electronic starting device to reduce the mechanical stress during compressor start-up.

Brine version – Allows the unit to operate down to -8°C leaving liquid temperature (antifreeze required).

Compressor thermal overload relays – Safety devices against compressor motor overloading. This device together with internal motor protection (standard) guarantee the best safety system for compressor motor.

Under/Over Voltage – This device control the voltage value of power supply and stop the chiller if the value exceeds the allowed operating limits.

Ampere / Volt meter – Device installed inside the control box showing ampere and volt values

Capacitors for power factor correction – To increase the operating power factor of the unit at nominal operating conditions. The capacitors are “dry” self-regenerating type with over pressure disconnecting safety device insulated with a no toxic dielectric mix with no PCB or PCT.

Current limit – To limit maximum absorbed current of the unit whenever is required

Fan speed regulation – To control the fan speed revolution for smooth operating control of the unit. This option improves the sound level of the unit during low ambient temperature operation.

Speedtrol – Continuous fan speed modulation on the first fan of each circuit. It allows the unit working with air temperature down to -18°C.

Condenser coil guards.

Compressor and evaporator area guards.

Cu-Cu condensing coils – To give better protection against corrosion by aggressive environments.

Cu-Cu-Sn condensing coils – To give better protection against corrosion in aggressive environments and by salty air.

Alucoat condensing coils – Fins are protected by a special acrylic paint with a high resistance to corrosion.

Evaporator Flow switch – Supplied separately to be wired and installed on the evaporator water piping (by the customer).

Suction line shut off valves – Installed on the suction port of the compressor to facilitate maintenance operation.

High pressure gauges.

Kit container.

Rubber type antivibration mounts – Supplied separately, these are positioned under the base of the unit during installation. Ideal to reduce the vibrations when the unit is floor mounted.

Spring type antivibration mounts – Supplied separately, these are positioned under the base of the unit during installation. Ideal for dampening vibrations for installation on roofs and metallic structures.

Hydronic Kit (single water pump) (available only on chiller with 2 compressors) – Hydronic kit consists of: single direct driven centrifugal pump, water filling system with pressure gauge, safety valve, drain valve. The motor pump is protected by a circuit breaker installed in control panel. The kit is assembled and wired to the control panel. The pipe and pump are protected from freezing with an additional electrical heater.

Hydronic Kit (twin water pumps) (available only on chiller with 2 compressors) – Hydronic kit consists of: twin direct driven centrifugal pumps, water filling system with pressure gauge, safety valve, drain valve. The motor pump is protected by a circuit breaker installed in control panel. The kit is assembled and wired to the control panel. The pipe and pumps are protected from freezing with an additional electrical heater.

Witness test – Every unit is always tested at the test bench prior to the shipment. On request, a second test can be carried out, at customer's presence, in accordance with the procedures indicated on the test form. (Not available for units with glycol mixtures).

Acoustic test – On request, a test can be carried out, at customer's presence (Not available for units with glycol mixtures).

Evaporator right water connections (available only on 2 compressor sizes).

Evaporator flanged connections.

Refrigerant recovery tank– This option allows to stock refrigerant charge of 1 circuit for maintenance operation. Liquid receiver includes in/out shut-off valve and relieve valve.

Compressors circuit breakers.

Ground fault protection – To shut down the entire unit if a ground fault condition is detected.

3 Nomenclature

Nomenclature

Name	EWA	D	200	C	-	S	S
Digits	1 2 3	4	5 6 7	8	9	10	11

Machine type
 EWA = Air-cooled chiller, cooling only
 EWY = Air-cooled chiller, heat pump
 EWL = Remote condenser chiller
 ERA = Air cooled condensing unit
 EWW = Water-cooled chiller, cooling only
 EWC = Air-cooled chiller, cooling only with centrifugal fan
 EWR = Air-cooled chiller, cooling only with heat recovery

Refrigerant
 D = R-134a
 P = R-407c
 Q = R-410a

Capacity class in kW (Cooling)
 Approximation of cooling capacity

Model series
 Letter A, B,... : major modification

Inverter
 - = Non-inverter
 Z = Inverter

Efficiency level
 S = Standard efficiency
 X = High efficiency
 P = Premium efficiency
 H = High ambient

Sound level
 L = Low noise
 S = Standard noise
 R = Reduced noise
 X = Extra low noise
 C = Cabinet

4 Specifications

4-1 Technical Specifications			EWAD~C-SS	650	740	830	910	970	C11	C12	C14	C15	C16	C17
Capacity (1)	Cooling	kW	647	744	832	912	967	1064	1152	1419	1538	1622	1714	
Capacity control	Type	---	Stepless											
	Minimum capacity	%	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	7	7	7	7
Unit power input (1)	Cooling	kW	221	262	299	318	351	378	402	500	551	580	618	
EER (1)		---	2.93	2.84	2.78	2.87	2.76	2.82	2.86	2.84	2.79	2.8	2.77	
ESEER		---	3.95	3.87	3.89	3.84	3.8	3.88	3.84	3.88	3.9	3.87	3.78	
IPLV		---	4.30	4.17	4.16	4.23	4.14	4.17	4.19	4.19	4.22	4.18	4.13	
Casing	Colour	---	Ivory White											
	Material	---	Galvanized and painted steel sheet											
Dimensions	Unit	Height	mm	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540
		Width	mm	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285
		Length	mm	6185	6185	6185	6185	6185	7085	7985	10185	10185	11085	11085
Weight	Unit	kg	5630	5740	5760	6280	6560	7010	7280	10310	10320	10710	10770	
	Operating Weight	kg	5910	5990	6010	6530	6810	7250	7520	10730	10730	11110	11260	
Water heat exchanger	Type	---	Single Pass Shell&Tube											
	Water volume	l	266	266	251	251	251	243	243	421	408	408	474	
	Nominal water flow rate	Cooling	l/s	30.9	35.56	39.74	43.6	46.21	50.85	55.04	67.78	73.5	77.51	81.89
	Nominal Water pressure drop	Cooling	kPa	73	59	52	61	68	63	72	47	59	65	73
	Insulation material			Closed cell										
Air heat exchanger	Type	---	High efficiency fin and tube type with integral subcooler											
Fan	Type	---	Direct propeller type											
	Drive	---	DOL											
	Diameter	mm	800											
	Nominal air flow	l/s	53444	53444	53444	64133	64133	74822	85510	106888	106888	117577	117577	
	Model	Quantity	No.	10	10	10	12	12	14	16	20	20	22	22
		Speed	rpm	920	920	920	920	920	920	920	920	920	920	920
Motor input		W	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	
Compressor	Type	---	Semi-hermetic single screw compressor											
	Oil charge	l	38	38	38	44	50	50	50	75	75	75	75	
	Quantity	No.	2	2	2	2	2	2	2	3	3	3	3	
Sound level	Sound Power	Cooling	dB(A)	99.5	100.0	100.0	100.9	101.1	101.5	101.7	102.9	103.0	103.2	103.3
	Sound Pressure (2)	Cooling	dB(A)	79.0	79.5	79.5	80.4	80.6	80.6	80.6	81.0	81.1	81.1	81.2
Refrigerant circuit	Refrigerant type	---	R-134a											
	Refrigerant charge	kg.	128	128	128	146	144	162	178	260	260	261	261	
	N. of circuits	No.	2	2	2	2	2	2	2	3	3	3	3	
Piping connections	Evaporator water inlet/outlet	mm	168.3	168.3	168.3	168.3	168.3	168.3	168.3	219.1	219.1	219.1	219.1	
Safety devices	High discharge pressure (pressure switch)													
	High discharge pressure (pressure transducer)													
	Low suction pressure (pressure transducer)													
	Compressor motor protection													
	High discharge temperature													
	Low oil pressure													
	Low pressure ratio													
	High oil filter pressure drop													
	Phase monitor													
	Emergency stop button													
	Water freeze protection controller													
	Notes (1)	Cooling capacity, unit power input in cooling and EER are based on the following conditions: evaporator 12/7°C; ambient 35°C, unit at full load operation.												
Notes (2)	The values are according to ISO 3744 and are referred to: evaporator 12/7°C, ambient 35°C, full load operation.													
Notes (3)	For the best cost effective cooling capacity between 1152 (EWADC12C-SS/SL) and 1419 (EWADC14C-SS & EWADC14C-SL) please refer to EWAD-C-X version.													

4 Specifications

4-1 Technical Specifications			EWAD-C-SL	650	740	830	910	970	C11	C12	C14	C15	C16	C17
Capacity (1)	Cooling	kW	647	744	832	912	967	1064	1152	1419	1538	1622	1714	
Capacity control	Type	---	Stepless											
	Minimum capacity	%	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	7	7	7	7
Unit power input (1)	Cooling	kW	221	262	299	318	351	378	402	500	551	580	618	
EER (1)		---	2.93	2.84	2.78	2.87	2.76	2.82	2.86	2.84	2.79	2.8	2.77	
ESEER		---	3.95	3.87	3.89	3.84	3.8	3.88	3.84	3.88	3.9	3.87	3.78	
IPLV		---	4.30	4.17	4.16	4.23	4.14	4.17	4.19	4.19	4.22	4.18	4.13	
Casing	Colour	---	Ivory White											
	Material	---	Galvanized and painted steel sheet											
Dimensions	Unit	Height	mm	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540
		Width	mm	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285
		Length	mm	6185	6185	6185	6185	6185	7085	7985	10185	10185	11085	11085
Weight	Unit	kg	5920	6030	6050	6570	6850	7300	7570	10750	10770	11150	11210	
	Operating Weight	kg	6200	6280	6300	6820	7100	7540	7810	11170	11170	11550	11700	
Water heat exchanger	Type	---	Single Pass Shell&Tube											
	Water volume	l	266	266	251	251	251	243	243	421	408	408	474	
	Nominal water flow rate	Cooling	l/s	30.9	35.56	39.74	43.6	46.21	50.85	55.04	67.78	73.5	77.51	81.89
	Nominal Water pressure drop	Cooling	kPa	73	59	52	61	68	63	72	47	59	65	73
	Insulation material		Closed cell											
Air heat exchanger	Type	---	High efficiency fin and tube type with integral subcooler											
Fan	Type	---	Direct propeller type											
	Drive	---	DOL											
	Diameter	mm	800											
	Nominal air flow	l/s	53444	53444	53444	64133	64133	74822	85510	106888	106888	117577	117577	
	Model	Quantity	No.	10	10	10	12	12	14	16	20	20	22	22
Speed		rpm	920	920	920	920	920	920	920	920	920	920	920	
Motor input		W	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	
Compressor	Type	---	Semi-hermetic single screw compressor											
	Oil charge	l	38	38	38	44	50	50	50	75	75	75	75	
	Quantity	No.	2	2	2	2	2	2	2	3	3	3	3	
Sound level	Sound Power	Cooling	dB(A)	96.0	96.1	96.1	97.5	97.1	97.6	98.1	99.1	99.1	99.5	99.5
	Sound Pressure (2)	Cooling	dB(A)	75.5	75.6	75.6	76.5	76.6	76.8	76.9	77.2	77.2	77.3	77.4
Refrigerant circuit	Refrigerant type	---	R-134a											
	Refrigerant charge	kg.	128	128	128	146	144	162	178	260	260	261	261	
	N. of circuits	No.	2	2	2	2	2	2	2	3	3	3	3	
Piping connections	Evaporator water inlet/outlet	mm	168.3	168.3	168.3	168.3	168.3	168.3	168.3	219.1	219.1	219.1	219.1	
Safety devices	High discharge pressure (pressure switch)													
	High discharge pressure (pressure transducer)													
	Low suction pressure (pressure transducer)													
	Compressor motor protection													
	High discharge temperature													
	Low oil pressure													
	Low pressure ratio													
	High oil filter pressure drop													
	Phase monitor													
	Emergency stop button													
	Water freeze protection controller													
Notes (1)	Cooling capacity, unit power input in cooling and EER are based on the following conditions: evaporator 12/7°C; ambient 35°C, unit at full load operation.													
Notes (2)	The values are according to ISO 3744 and are referred to: evaporator 12/7°C, ambient 35°C, full load operation.													
Notes (3)	For the best cost effective cooling capacity between 1152 (EWADC12C-SS/SL) and 1419 (EWADC14C-SS & EWADC14C-SL) please refer to EWAD-C-X version.													

4 Specifications

4-1 Technical Specifications			EWAD~C-SR	620	720	790	880	920	C10	C11	C13	C14	C15	C16
Capacity (1)	Cooling	kW	619	715	789	876	922	1020	1112	1367	1471	1556	1623	
Capacity control	Type	---	Stepless											
	Minimum capacity	%	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	7	7	7	7
Unit power input (1)	Cooling	kW	223	272	315	331	369	395	417	517	576	603	647	
EER (1)		---	2.77	2.62	2.51	2.65	2.5	2.59	2.67	2.64	2.55	2.58	2.51	
ESEER		---	4.08	3.96	3.98	3.99	4	3.96	3.96	3.9	3.87	3.9	3.83	
IPLV		---	4.37	4.23	4.19	4.29	4.21	4.20	4.29	4.24	4.22	4.24	4.18	
Casing	Colour	---	Ivory White											
	Material	---	Galvanized and painted steel sheet											
Dimensions	Unit	Height	mm	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540
		Width	mm	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285
		Length	mm	6185	6185	6185	6185	6185	7085	7985	10185	10185	11085	11085
Weight	Unit	kg	5920	6030	6050	6570	6850	7300	7570	10750	10770	11150	11210	
	Operating Weight	kg	6200	6280	6300	6820	7100	7540	7810	11170	11170	11550	11700	
Water heat exchanger	Type	---	Single Pass Shell&Tube											
	Water volume	l	266	266	251	251	251	243	243	421	408	408	474	
	Nominal water flow rate	Cooling	l/s	29.57	34.15	37.71	41.83	44.05	48.75	53.11	65.32	70.28	74.32	77.57
	Nominal Water pressure drop	Cooling	kPa	67	55	47	57	62	58	68	44	54	60	66
	Insulation material			Closed cell										
Air heat exchanger	Type	---	High efficiency fin and tube type with integral subcooler											
Fan	Type	---	Direct propeller type											
	Drive	---	DOL											
	Diameter	mm	800											
	Nominal air flow	l/s	41006	41006	41006	49207	49207	57408	65610	82012	82012	90213	90213	
	Model	Quantity	No.	10	10	10	12	12	14	16	20	20	22	22
		Speed	rpm	715	715	715	715	715	715	715	715	715	715	715
Motor input		W	0.78	0.78	0.78	0.78	0.78	0.78	0.78	0.78	0.78	0.78	0.78	
Compressor	Type	---	Semi-hermetic single screw compressor											
	Oil charge	l	38	38	38	44	50	50	50	75	75	75	75	
	Quantity	No.	2	2	2	2	2	2	2	3	3	3	3	
Sound level	Sound Power	Cooling	dB(A)	91.5	92.0	92.0	92.5	93.0	93.5	93.8	94.8	94.9	95.1	95.2
	Sound Pressure (2)	Cooling	dB(A)	71.0	71.5	71.5	72	72.5	72.6	72.7	72.9	73.0	73	73.1
Refrigerant circuit	Refrigerant type	---	R-134a											
	Refrigerant charge	kg.	128	128	128	146	144	162	178	260	260	261	261	
	N. of circuits	No.	2	2	2	2	2	2	2	3	3	3	3	
Piping connections	Evaporator water inlet/outlet	mm	168.3	168.3	168.3	168.3	168.3	168.3	168.3	219.1	219.1	219.1	219.1	
Safety devices	High discharge pressure (pressure switch)													
	High discharge pressure (pressure transducer)													
	Low suction pressure (pressure transducer)													
	Compressor motor protection													
	High discharge temperature													
	Low oil pressure													
	Low pressure ratio													
	High oil filter pressure drop													
	Phase monitor													
	Emergency stop button													
	Water freeze protection controller													
	Notes (1)	Cooling capacity, unit power input in cooling and EER are based on the following conditions: evaporator 12/7°C; ambient 35°C, unit at full load operation.												
Notes (2)	The values are according to ISO 3744 and are referred to: evaporator 12/7°C, ambient 35°C, full load operation.													
Notes (3)	For the best cost effective cooling capacity between 1112 (EWADC12C-SR) and 1367 (EWADC14C-SR) please refer to EWAD-C-X version.													

4 Specifications

4-2 Electrical Specifications		EWAD-C-SS		650	740	830	910	970	C11	C12	C14	C15	C16	C17	
Power Supply	Phase	---		3											
	Frequency	Hz		50											
	Voltage	V		400											
	Voltage Tolerance	Minimum	%		-10%										
		Maximum	%		+10%										
Unit	Maximum starting current	A	628.4	665.2	665.2	904.2	949.8	1009	1017	1242.6	1293.8	1353	1353		
	Nominal running current cooling	A	365	432	492	523	574	624	668	823	908	959	1023		
	Maximum running current	A	486	532	578	643	700	772	844	1058	1122	1194	1258		
	Maximum current for wires sizing	A	535	585	636	707	770	849	928	1164	1234	1313	1384		
Fans	Nominal running current in cooling	A	40	40	40	48	48	56	64	80	80	88	88		
Compressor	Phase	No.		3											
	Voltage	V		400											
	Voltage Tolerance	Minimum	%		-10%										
		Maximum	%		+10%										
	Maximum running current	A	223+223	223+269	269+269	269+326	326+326	326+390	390+390	326+326 +326	390+326 +326	390+390 +326	390+390 +390		
	Starting method	---		Wye – Delta type (Y – Δ)											

4-2 Electrical Specifications		EWAD-C-SL		650	740	830	910	970	C11	C12	C14	C15	C16	C17	
Power Supply	Phase	---		3											
	Frequency	Hz		50											
	Voltage	V		400											
	Voltage Tolerance	Minimum	%		-10%										
		Maximum	%		+10%										
Unit	Maximum starting current	A	628.4	665.2	665.2	904.2	949.8	1009	1017	1242.6	1293.8	1353	1353		
	Nominal running current cooling	A	365	432	492	523	574	624	668	823	908	959	1023		
	Maximum running current	A	486	532	578	643	700	772	844	1058	1122	1194	1258		
	Maximum current for wires sizing	A	535	585	636	707	770	849	928	1164	1234	1313	1384		
Fans	Nominal running current in cooling	A	40	40	40	48	48	56	64	80	80	88	88		
Compressor	Phase	No.		3											
	Voltage	V		400											
	Voltage Tolerance	Minimum	%		-10%										
		Maximum	%		+10%										
	Maximum running current	A	223+223	223+269	269+269	269+326	326+326	326+390	390+390	326+326 +326	390+326 +326	390+390 +326	390+390 +390		
	Starting method	---		Wye – Delta type (Y – Δ)											

4-2 Electrical Specifications		EWAD-C-SR		620	720	790	880	920	C10	C11	C13	C14	C15	C16	
Power Supply	Phase	---		3											
	Frequency	Hz		50											
	Voltage	V		400											
	Voltage Tolerance	Minimum	%		-10%										
		Maximum	%		+10%										
Unit	Maximum starting current	A	614.4	651.2	651.2	887.4	933	989.4	994.6	1214.6	1265.8	1322.2	1322.2		
	Nominal running current cooling	A	370	449	518	546	606	653	694	853	951	1001	1074		
	Maximum running current	A	472	518	564	626	683	752	822	1030	1094	1163	1227		
	Maximum current for wires sizing	A	519	570	620	689	752	828	904	1133	1203	1280	1350		
Fans	Nominal running current in cooling	A	26	26	26	31	31	36	42	52	52	57	57		
Compressor	Phase	No.		3											
	Voltage	V		400											
	Voltage Tolerance	Minimum	%		-10%										
		Maximum	%		+10%										
	Maximum running current	A	223+223	223+269	269+269	269+326	326+326	326+390	390+390	326+326 +326	390+326 +326	390+390 +326	390+390 +390		
	Starting method	---		Wye – Delta type (Y – Δ)											

4 Specifications

4-2 Electrical Specifications EWAD-C-SS EWAD-C-SL EWAD-C-SR	
Notes	Allowed voltage tolerance $\pm 10\%$. Voltage unbalance between phases must be within $\pm 3\%$.
	Maximum starting current: starting current of biggest compressor + current of the compressor at 75% maximum load + fans current for the circuit at 75%.
	Nominal current in cooling mode is referred to the following conditions: evaporator $12^{\circ}\text{C}/7^{\circ}\text{C}$; ambient 35°C ; compressors + fans current.
	Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current.
	Maximum unit current for wires sizing is based on minimum allowed voltage.
	Maximum current for wires sizing: (compressors full load ampere + fans current) x 1,1.

4 Specifications

4-3 Technical Specifications			EWAD-C-XS		760	830	890	990	C10	C11	C12	C13	C14	C15	C16	C17	C18	C19	
Capacity (1)	Cooling	kW	756	830	889	1001	1074	1196	1280	1349	1409	1526	1596	1685	1768	1858			
Capacity control	Type	---	Stepless																
	Minimum capacity	%	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	7	7	7	7	7	7	
Unit power input (1)	Cooling	kW	233	253	278	307	338	364	400	411	437	474	504	533	561	590			
EER (1)		---	3.25	3.28	3.2	3.26	3.18	3.29	3.2	3.29	3.23	3.22	3.17	3.16	3.15	3.15			
ESEER		---	4.02	4.11	4.02	4.11	4.05	4.14	4.02	4.28	4.23	4.19	4.17	4.16	4.13	4.13			
IPLV		---	4.48	4.48	4.44	4.48	4.44	4.51	4.47	4.59	4.56	4.54	4.52	4.52	4.47	4.47			
Casing	Colour	---	Ivory White																
	Material	---	Galvanized and painted steel sheet																
Dimensions	Unit	Height	mm	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	
		Width	mm	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	
		Length	mm	6185	7085	7085	7985	7985	9785	9785	9785	9785	11985	11985	11985	12885	13785	14685	
Weight	Unit	kg	5990	6340	6360	7190	7470	8220	8240	8900	10560	11310	11570	11900	12260	12600			
	Operating Weight	kg	6240	6580	6600	7600	7870	8610	8630	9890	11040	12170	12430	12760	13140	13470			
Water heat exchanger	Type	---	Single Pass Shell&Tube																
	Water volume	l	251	243	243	403	403	386	386	979	491	850	850	850	871	850			
	Nominal water flow rate	Cooling	l/s	36.1	39.67	42.49	47.82	51.32	57.13	61.18	64.45	67.34	72.9	76.24	80.48	84.47	88.79		
	Nominal Water pressure drop	Cooling	kPa	80	56	64	61	69	45	51	71	77	57	62	68	64	37		
	Insulation material			Closed cell															
Air heat exchanger	Type	---	High efficiency fin and tube type with integral subcooler																
Fan	Type	---	Direct propeller type																
	Drive	---	DOL																
	Diameter	mm	800																
	Nominal air flow	l/s	64133	74822	74822	85510	85510	106888	106888	106888	128266	128266	128266	138954	149643	160332			
	Model	Quantity	No.	12	14	14	16	16	20	20	20	24	24	24	26	28	30		
		Speed	rpm	920	920	920	920	920	920	920	920	920	920	920	920	920	920		
Motor input		W	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75			
Compressor	Type	---	Semi-hermetic single screw compressor																
	Oil charge	l	38	38	38	44	50	50	50	50	63	69	75	75	75	75			
	Quantity	No.	2	2	2	2	2	2	2	2	3	3	3	3	3	3			
Sound level	Sound Power	Cooling	dB(A)	100.2	100.5	100.5	101.4	101.9	102.4	102.5	102.5	102.9	103.1	103.2	103.5	103.7	103.9		
	Sound Pressure (2)	Cooling	dB(A)	79.7	79.7	79.7	80.2	80.7	80.3	80.4	80.4	80.5	80.7	80.9	80.8	81	81		
Refrigerant circuit	Refrigerant type	---	R-134a																
	Refrigerant charge	kg.	146	162	162	182	182	214	214	225	291	297	297	312	328	343			
	N. of circuits	No.	2	2	2	2	2	2	2	2	3	3	3	3	3	3			
Piping connections	Evaporator water inlet/outlet	mm	168.3	168.3	168.3	219.1	219.1	219.1	219.1	273	219.1	273	273	273	273	273			
Safety devices	High discharge pressure (pressure switch)																		
	High discharge pressure (pressure transducer)																		
	Low suction pressure (pressure transducer)																		
	Compressor motor protection																		
	High discharge temperature																		
	Low oil pressure																		
	Low pressure ratio																		
	High oil filter pressure drop																		
	Phase monitor																		
	Emergency stop button																		
Water freeze protection controller																			
Notes (1)	Cooling capacity, unit power input in cooling and EER are based on the following conditions: evaporator 12/7°C; ambient 35°C, unit at full load operation.																		
Notes (2)	The values are according to ISO 3744 and are referred to: evaporator 12/7°C, ambient 35°C, full load operation.																		

4-3 Technical Specifications			EWAD-C-XL		760	830	890	990	C10	C11	C12	C13	C14	C15	C16	C17	C18	C19
Capacity (1)	Cooling	kW	756	830	889	1001	1074	1196	1280	1349	1409	1526	1596	1685	1768	1858		
Capacity control	Type	---	Stepless															
	Minimum capacity	%	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	7	7	7	7	7	7
Unit power input (1)	Cooling	kW	233	253	278	307	338	364	400	411	437	474	504	533	561	590		
EER (1)		---	3.25	3.28	3.2	3.26	3.18	3.29	3.2	3.29	3.23	3.22	3.17	3.16	3.15	3.15		
ESEER		---	4.02	4.11	4.02	4.11	4.05	4.14	4.02	4.28	4.23	4.19	4.17	4.16	4.13	4.13		
IPLV		---	4.48	4.48	4.44	4.48	4.44	4.51	4.47	4.59	4.56	4.54	4.52	4.52	4.47	4.47		

4 Specifications

4-3 Technical Specifications			EWAD-C-XL													760	830	890	990	C10	C11	C12	C13	C14	C15	C16	C17	C18	C19
Casing	Colour			Ivory White																									
	Material			Galvanized and painted steel sheet																									
Dimensions	Unit	Height	mm	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540				
		Width	mm	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285			
		Length	mm	6185	7085	7085	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985			
Weight	Unit			kg	6280	6630	6650	7480	7760	8510	8530	9190	11000	11760	12010	12350	12700	13040											
	Operating Weight			kg	6520	6870	6890	7880	8160	8900	8920	10180	11490	12610	12870	13200	13580	13910											
Water heat exchanger	Type			Single Pass Shell&Tube																									
	Water volume			l	251	243	243	403	403	386	386	979	491	850	850	850	871	850											
	Nominal water flow rate	Cooling	l/s	36.1	39.67	42.49	47.82	51.32	57.13	61.18	64.45	67.34	72.9	76.24	80.48	84.47	88.79												
	Nominal Water pressure drop	Cooling	kPa	80	56	64	61	69	45	51	71	77	57	62	68	64	37												
Air heat exchanger	Type			Closed cell																									
	Type			High efficiency fin and tube type with integral subcooler																									
Fan	Type			Direct propeller type																									
	Drive			DOL																									
	Diameter			800																									
	Nominal air flow			l/s	64133	74822	74822	85510	85510	106888	106888	106888	128266	128266	128266	138954	149643	160332											
	Model	Quantity	No.	12	14	14	16	16	20	20	20	24	24	24	26	28	30												
		Speed	rpm	920	920	920	920	920	920	920	920	920	920	920	920	920	920												
Motor input		W	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75													
Compressor	Type			Semi-hermetic single screw compressor																									
	Oil charge			l	38	38	38	44	50	50	50	63	69	75	75	75	75												
	Quantity			No.	2	2	2	2	2	2	2	3	3	3	3	3													
Sound level	Sound Power	Cooling	dB(A)	96.8	97.4	97.4	98	98.2	98.8	98.9	98.9	99.6	99.6	99.6	100	100.2	100.4												
	Sound Pressure (2)	Cooling	dB(A)	76.3	76.5	76.5	76.9	77.1	76.7	76.8	76.8	77.1	77.2	77.3	77.4	77.5	77.5												
Refrigerant circuit	Refrigerant type			R-134a																									
	Refrigerant charge			kg.	146	162	162	182	182	214	225	291	297	297	312	328	343												
	N. of circuits			No.	2	2	2	2	2	2	2	3	3	3	3	3													
Piping connections	Evaporator water inlet/outlet			mm	168.3	168.3	168.3	219.1	219.1	219.1	219.1	273	219.1	273	273	273	273												
Safety devices	High discharge pressure (pressure switch)																												
	High discharge pressure (pressure transducer)																												
	Low suction pressure (pressure transducer)																												
	Compressor motor protection																												
	High discharge temperature																												
	Low oil pressure																												
	Low pressure ratio																												
	High oil filter pressure drop																												
	Phase monitor																												
	Emergency stop button																												
Water freeze protection controller																													
Notes (1)	Cooling capacity, unit power input in cooling and EER are based on the following conditions: evaporator 12/7°C; ambient 35°C, unit at full load operation.																												
Notes (2)	The values are according to ISO 3744 and are referred to: evaporator 12/7°C, ambient 35°C, full load operation.																												

4-3 Technical Specifications			EWAD-C-XR													740	810	870	970	C10	C11	C12	C13	C14	C15	C16	C17	C18	C19
Capacity (1)	Cooling			kW	736	811	866	974	1041	1168	1247	1302	1378	1486	1550	1639	1722	1813											
Capacity control	Type			Stepless																									
	Minimum capacity			%	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	7	7	7	7	7											
Unit power input (1)	Cooling			kW	235	254	281	309	343	365	404	415	438	479	513	541	567	595											
EER (1)			---	3.14	3.2	3.08	3.15	3.03	3.2	3.08	3.14	3.15	3.1	3.03	3.03	3.04	3.04												
ESEER			---	4.29	4.36	4.23	4.34	4.24	4.38	4.25	4.33	4.34	4.26	4.26	4.2	4.21	4.2												
IPLV			---	4.55	4.62	4.51	4.63	4.54	4.65	4.54	4.58	4.72	4.65	4.60	4.59	4.59	4.57												
Casing	Colour			Ivory White																									
	Material			Galvanized and painted steel sheet																									
Dimensions	Unit	Height	mm	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540	2540				
		Width	mm	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285	2285				
		Length	mm	6185	7085	7085	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985	7985				
Weight	Unit			kg	6280	6630	6650	7480	7760	8510	8530	9190	11000	11760	12010	12350	12700	13040											
	Operating Weight			kg	6520	6870	6890	7880	8160	8900	8920	10180	11490	12610	12870	13200	13580	13910											

4 Specifications

4-3 Technical Specifications			EWAD-C-XR		740	810	870	970	C10	C11	C12	C13	C14	C15	C16	C17	C18	C19	
Water heat exchanger	Type			Single Pass Shell&Tube															
	Water volume	l		251	243	243	403	403	386	386	979	491	850	850	850	871	850		
	Nominal water flow rate	Cooling	l/s	35.17	38.74	41.36	46.54	49.76	55.78	59.56	62.21	65.85	70.98	74.07	78.32	82.3	86.61		
	Nominal Water pressure drop	Cooling	kPa	76	54	61	58	65	43	49	67	74	54	59	65	61	35		
	Insulation material			Closed cell															
Air heat exchanger	Type			High efficiency fin and tube type with integral subcooler															
Fan	Type			Direct propeller type															
	Drive			DOL															
	Diameter	mm		800															
	Nominal air flow	l/s		49207	57408	57408	65610	65610	82012	82012	82012	98414	98414	98414	106616	114817	123018		
	Model	Quantity	No.	12	14	14	16	16	20	20	20	24	24	24	26	28	30		
		Speed	rpm	715															
Motor input		W	0.78																
Compressor	Type			Semi-hermetic single screw compressor															
	Oil charge	l		38	38	38	44	50	50	50	63	69	75	75	75	75			
	Quantity	No.		2	2	2	2	2	2	2	3	3	3	3	3	3			
Sound level	Sound Power	Cooling	dB(A)	92	92.3	92.3	93.5	93.7	94.3	94.5	94.4	95.1	95.2	95.3	95.6	95.7	95.9		
	Sound Pressure (2)	Cooling	dB(A)	71.5	71.5	71.5	72.3	72.5	72.2	72.3	72.3	72.6	72.8	72.9	72.9	73	73		
Refrigerant circuit	Refrigerant type			R-134a															
	Refrigerant charge	kg.		146	162	162	182	182	214	214	225	291	297	297	312	328	343		
	N. of circuits	No.		2	2	2	2	2	2	2	3	3	3	3	3	3			
Piping connections	Evaporator water inlet/outlet	mm		168.3	168.3	168.3	219.1	219.1	219.1	219.1	273	219.1	273	273	273	273	273		
Safety devices	High discharge pressure (pressure switch)																		
	High discharge pressure (pressure transducer)																		
	Low suction pressure (pressure transducer)																		
	Compressor motor protection																		
	High discharge temperature																		
	Low oil pressure																		
	Low pressure ratio																		
	High oil filter pressure drop																		
	Phase monitor																		
	Emergency stop button																		
Water freeze protection controller																			
Notes (1)	Cooling capacity, unit power input in cooling and EER are based on the following conditions: evaporator 12/7°C; ambient 35°C, unit at full load operation.																		
Notes (2)	The values are according to ISO 3744 and are referred to: evaporator 12/7°C, ambient 35°C, full load operation.																		

4-4 Electrical Specifications			EWAD-C-XS		760	830	890	990	C10	C11	C12	C13	C14	C15	C16	C17	C18	C19	
Power Supply	Phase			3															
	Frequency	Hz		50															
	Voltage	V		400															
	Voltage Tolerance	Minimum	%		-10%														
Maximum		%		+10%															
Unit	Maximum starting current	A		636.4	681.2	681.2	920.2	965.8	1033	1033	1033	1167.4	1213	1258.6	1317.8	1377	1385		
	Nominal running current cooling	A		386	423	463	511	559	608	668	686	729	787	834	885	934	985		
	Maximum running current	A		494	548	594	659	716	796	860	860	960	1017	1074	1146	1218	1290		
	Maximum current for wires sizing	A		543	603	653	725	788	876	946	946	1056	1119	1181	1261	1340	1419		
Fans	Nominal running current in cooling	A		48	56	56	64	64	80	80	80	96	96	96	104	112	120		
Compressor	Phase	No.		3															
	Voltage	V		400															
	Voltage Tolerance	Minimum	%		-10%														
		Maximum	%		+10%														
	Maximum running current	A		223 +223	223 +269	269 +269	269 +326	326 +326	326 +390	326 +390	390 +390	326+326 +326	390+326 +326	390+390 +326	390+390 +390	326+326 +390	390+390 +326	390+390 +390	
Starting method			Wye - Delta type (Y - Δ)																

4 Specifications

4-4 Electrical Specifications			EWAD-C-XL															
			760	830	890	990	C10	C11	C12	C13	C14	C15	C16	C17	C18	C19		
Power Supply	Phase	---	3															
	Frequency	Hz	50															
	Voltage	V	400															
	Voltage Tolerance	Minimum	%	-10%														
		Maximum	%	+10%														
Unit	Maximum starting current	A	636.4	681.2	681.2	920.2	965.8	1033	1033	1033	1167.4	1213	1258.6	1317.8	1377	1385		
	Nominal running current cooling	A	386	423	463	511	559	608	668	686	729	787	834	885	934	985		
	Maximum running current	A	494	548	594	659	716	796	860	860	960	1017	1074	1146	1218	1290		
	Maximum current for wires sizing	A	543	603	653	725	788	876	946	946	1056	1119	1181	1261	1340	1419		
Fans	Nominal running current in cooling	A	48	56	56	64	64	80	80	80	96	96	96	104	112	120		
Compressor	Phase	No.	3															
	Voltage	V	400															
	Voltage Tolerance	Minimum	%	-10%														
		Maximum	%	+10%														
	Maximum running current	A	223 +223	223 +269	269 +269	269 +326	326 +326	326 +390	390 +390	390 +390	269+269 +326	326+326 +269	326+326 +326	326+326 +390	390+390 +326	390+390 +390		
Starting method	---	Wye – Delta type (Y – Δ)																

4-4 Electrical Specifications			EWAD-C-XR															
			740	810	870	970	C10	C11	C12	C13	C14	C15	C16	C17	C18	C19		
Power Supply	Phase	---	3															
	Frequency	Hz	50															
	Voltage	V	400															
	Voltage Tolerance	Minimum	%	-10%														
		Maximum	%	+10%														
Unit	Maximum starting current	A	619.6	661.6	661.6	897.8	943.4	1005	1005	1005	1133.8	1179.4	1225	1281.4	1337.8	1343		
	Nominal running current cooling	A	391	425	470	517	570	613	679	697	734	799	851	901	950	1001		
	Maximum running current	A	477	528	574	637	694	768	832	832	926	983	1040	1110	1179	1248		
	Maximum current for wires sizing	A	525	581	632	700	763	845	915	915	1019	1082	1144	1221	1297	1373		
Fans	Nominal running current in cooling	A	31	36	36	42	42	52	52	52	62	62	62	68	73	78		
Compressor	Phase	No.	3															
	Voltage	V	400															
	Voltage Tolerance	Minimum	%	-10%														
		Maximum	%	+10%														
	Maximum running current	A	223 +223	223 +269	269 +269	269 +326	326 +326	326 +390	390 +390	390 +390	269+269 +326	326+326 +269	326+326 +326	326+326 +390	390+390 +326	390+390 +390		
Starting method	---	Wye – Delta type (Y – Δ)																

4-4 Electrical Specifications EWAD-C-XS EWAD-C-XL EWAD-C-XR	
Notes	Allowed voltage tolerance ± 10%. Voltage unbalance between phases must be within ± 3%.
	Maximum starting current: starting current of biggest compressor + current of the compressor at 75% maximum load + fans current for the circuit at 75%.
	Nominal current in cooling mode is referred to the following conditions: evaporator 12°C/7°C; ambient 35°C; compressors + fans current.
	Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current.
	Maximum unit current for wires sizing is based on minimum allowed voltage.
	Maximum current for wires sizing: (compressors full load ampere + fans current) x 1,1.

4 Specifications

4-5 Technical Specifications			EWAD-C-PS	820	890	980	C11	C12	C13	C14
Capacity (1)	Cooling	kW		821	890	975	1074	1158	1279	1390
Capacity control	Type	---	Stepless							
	Minimum capacity	%	12.5							
Unit power input (1)	Cooling	kW	225	249	274	301	330	363	396	
EER (1)		---	3.64	3.58	3.56	3.56	3.51	3.52	3.51	
ESEER		---	4.44	4.5	4.41	4.53	4.39	4.44	4.31	
IPLV		---	4.78	4.67	4.71	4.69	4.73	4.65	4.73	
Casing	Colour	---	Ivory White							
	Material	---	Galvanized and painted steel sheet							
Dimensions	Unit	Height	mm	2540						
		Width	mm	2285						
		Length	mm	8885	8885	8885	9785	9785	11085	11985
Weight	Unit	kg	7530	7530	7660	8290	8550	9390	9730	
	Operating Weight	kg	8130	8130	8700	9330	9590	10380	10720	
Water heat exchanger	Type	---	Single Pass Shell&Tube							
	Water volume	l	599	599	1043	1027	1027	995	979	
	Nominal water flow rate	Cooling	l/s	39.22	42.53	46.6	51.3	55.31	61.12	66.41
	Nominal Water pressure drop	Cooling	kPa	57	65	30	61	69	60	73
	Insulation material			Closed cell						
Air heat exchanger	Type	---	High efficiency fin and tube type with integral subcooler							
Fan	Type	---	Direct propeller type							
	Drive	---	DOL							
	Diameter	mm	800							
	Nominal air flow	l/s	96199	96199	96199	106888	106888	117577	128266	
	Model	Quantity	No.	18	18	18	20	20	22	24
		Speed	rpm	920						
Motor input		W	1.75							
Compressor	Type	---	Semi-hermetic single screw compressor							
	Oil charge	l	38	38	38	44	50	50	50	
	Quantity	No.	2							
Sound level	Sound Power	Cooling	dB(A)	101	101.0	101.0	101.8	102.3	102.6	102.9
	Sound Pressure (2)	Cooling	dB(A)	79.5	79.5	79.5	80	80.5	80.4	80.5
Refrigerant circuit	Refrigerant type	---	R-134a							
	Refrigerant charge	kg.	204	202	204	220	220	252	254	
	N. of circuits	No.	2							
Piping connections	Evaporator water inlet/outlet	mm	219.1	219.1	273	273	273	273	273	
Safety devices	High discharge pressure (pressure switch)									
	High discharge pressure (pressure transducer)									
	Low suction pressure (pressure transducer)									
	Compressor motor protection									
	High discharge temperature									
	Low oil pressure									
	Low pressure ratio									
	High oil filter pressure drop									
	Phase monitor									
	Emergency stop button									
	Water freeze protection controller									
	Notes (1)	Cooling capacity, unit power input in cooling and EER are based on the following conditions: evaporator 12/7°C; ambient 35°C, unit at full load operation.								
Notes (2)	The values are according to ISO 3744 and are referred to: evaporator 12/7°C, ambient 35°C, full load operation.									
4-5 Technical Specifications			EWAD-C-PL	820	890	980	C11	C12	C13	C14
Capacity (1)	Cooling	kW		821	890	975	1074	1158	1279	1390
Capacity control	Type	---	Stepless							
	Minimum capacity	%	12.5							
Unit power input (1)	Cooling	kW	225	249	274	301	330	363	396	
EER (1)		---	3.64	3.58	3.56	3.56	3.51	3.52	3.51	
ESEER		---	4.44	4.5	4.41	4.53	4.39	4.44	4.31	
IPLV		---	4.78	4.67	4.71	4.69	4.73	4.65	4.73	

4 Specifications

4-5 Technical Specifications			EWAD-C-PL	820	890	980	C11	C12	C13	C14
Casing	Colour		---	Ivory White						
	Material		---	Galvanized and painted steel sheet						
Dimensions	Unit	Height	mm	2540						
		Width	mm	2285						
		Length	mm	8885	8885	8885	9785	9785	11085	11985
Weight	Unit		kg	7820	7820	7950	8580	8840	10380	10720
	Operating Weight		kg	8420	8420	8990	9620	9880	10670	11010
Water heat exchanger	Type		---	Single Pass Shell&Tube						
	Water volume		l	599	599	1043	1027	1027	995	979
	Nominal water flow rate	Cooling	l/s	39.22	42.53	46.6	51.3	55.31	61.12	66.41
	Nominal Water pressure drop	Cooling	kPa	57	65	30	61	69	60	73
	Insulation material			Closed cell						
Air heat exchanger	Type		---	High efficiency fin and tube type with integral subcooler						
Fan	Type		---	Direct propeller type						
	Drive		---	DOL						
	Diameter		mm	800						
	Nominal air flow		l/s	96199	96199	96199	106888	106888	117577	128266
	Model	Quantity	No.	18	18	18	20	20	22	24
		Speed	rpm	920						
Motor input		W	1.75							
Compressor	Type		---	Semi-hermetic single screw compressor						
	Oil charge		l	38	38	38	44	50	50	50
	Quantity		No.	2						
Sound level	Sound Power	Cooling	dB(A)	98.4	98.4	98.4	98.8	99.9	99.3	99.6
	Sound Pressure (2)	Cooling	dB(A)	76.9	76.9	76.9	77	77.1	77.1	77.2
Refrigerant circuit	Refrigerant type		---	R-134a						
	Refrigerant charge		kg.	204	202	204	220	220	252	254
	N. of circuits		No.	2						
Piping connections	Evaporator water inlet/outlet		mm	219.1	219.1	273	273	273	273	273
Safety devices	High discharge pressure (pressure switch)									
	High discharge pressure (pressure transducer)									
	Low suction pressure (pressure transducer)									
	Compressor motor protection									
	High discharge temperature									
	Low oil pressure									
	Low pressure ratio									
	High oil filter pressure drop									
	Phase monitor									
	Emergency stop button									
Water freeze protection controller										
Notes (1)	Cooling capacity, unit power input in cooling and EER are based on the following conditions: evaporator 12/7°C; ambient 35°C, unit at full load operation.									
Notes (2)	The values are according to ISO 3744 and are referred to: evaporator 12/7°C, ambient 35°C, full load operation.									

4-5 Technical Specifications			EWAD-C-PR	810	880	960	C10	C11	C13	C14
Capacity (1)	Cooling		kW	809	875	956	1053	1132	1251	1359
Capacity control	Type		---	Stepless						
	Minimum capacity		%	12.5						
Unit power input (1)	Cooling		kW	219	244	272	299	330	364	396
EER (1)			---	3.7	3.58	3.51	3.52	3.43	3.44	3.43
ESEER			---	4.63	4.59	4.54	4.59	4.5	4.53	4.51
IPLV			---	5.04	4.89	4.89	4.86	4.82	4.81	4.82
Casing	Colour		---	Ivory White						
	Material		---	Galvanized and painted steel sheet						
Dimensions	Unit	Height	mm	2540						
		Width	mm	2285						
		Length	mm	8885	8885	8885	9785	9785	11085	11985
Weight	Unit		kg	7820	7820	7950	8580	8840	10380	10720
	Operating Weight		kg	8420	8420	8990	9620	9880	10670	11010

4 Specifications

4-5 Technical Specifications			EWAD-C-PR	810	880	960	C10	C11	C13	C14
Water heat exchanger	Type		---	Single Pass Shell&Tube						
	Water volume		l	599	599	1043	1027	1027	995	979
	Nominal water flow rate	Cooling	l/s	38.65	41.81	45.69	50.3	54.11	59.76	64.95
	Nominal Water pressure drop	Cooling	kPa	56	63	29	59	66	58	70
Insulation material			Closed cell							
Air heat exchanger	Type		---	High efficiency fin and tube type with integral subcooler						
Fan	Type		---	Direct propeller type						
	Drive		---	DOL						
	Diameter		mm	800						
	Nominal air flow		l/s	73811	73811	73811	82012	82012	90213	98414
	Model	Quantity	No.	18	18	18	20	20	22	24
		Speed	rpm	715						
Motor input		W	0.78							
Compressor	Type		---	Semi-hermetic single screw compressor						
	Oil charge		l	38	38	38	44	50	50	50
	Quantity		No.	2						
Sound level	Sound Power	Cooling	dB(A)	92.7	92.7	92.7	93.4	93.8	94.1	94.4
	Sound Pressure (2)	Cooling	dB(A)	71.2	71.2	71.2	71.7	72.0	72.0	72.0
Refrigerant circuit	Refrigerant type		---	R-134a						
	Refrigerant charge		kg.	204	202	204	220	220	252	254
	N. of circuits		No.	2						
Piping connections	Evaporator water inlet/outlet		mm	219.1	219.1	273	273	273	273	273
Safety devices	High discharge pressure (pressure switch)									
	High discharge pressure (pressure transducer)									
	Low suction pressure (pressure transducer)									
	Compressor motor protection									
	High discharge temperature									
	Low oil pressure									
	Low pressure ratio									
	High oil filter pressure drop									
	Phase monitor									
	Emergency stop button									
	Water freeze protection controller									
Notes (1)	Cooling capacity, unit power input in cooling and EER are based on the following conditions: evaporator 12/7°C; ambient 35°C, unit at full load operation.									
Notes (2)	The values are according to ISO 3744 and are referred to: evaporator 12/7°C, ambient 35°C, full load operation.									

4-6 Electrical Specifications			EWAD-C-PS	820	890	980	C11	C12	C13	C14
Power Supply	Phase		---	3						
	Frequency		Hz	50						
	Voltage		V	400						
	Voltage Tolerance	Minimum	%	-10%						
		Maximum	%	+10%						
Unit	Maximum starting current		A	660.4	697.2	697.2	936.2	981.8	1041	1049
	Nominal running current cooling		A	384	420	461	506	551	609	665
	Maximum running current		A	518	564	610	675	732	804	876
	Maximum current for wires sizing		A	570	620	671	743	805	884	964
Fans	Nominal running current in cooling		A	72	72	72	80	80	88	96
Compressor	Phase		No.	3						
	Voltage		V	400						
	Voltage Tolerance	Minimum	%	-10%						
		Maximum	%	+10%						
	Maximum running current		A	223+223	223+269	269+269	269+326	326+326	390+326	390+390
Starting method		---	Wye – Delta type (Y – Δ)							

4 Specifications

4-6 Electrical Specifications		EWAD~C-PL	820	890	980	C11	C12	C13	C14	
Power Supply	Phase	---	3							
	Frequency	Hz	50							
	Voltage	V	400							
	Voltage Tolerance	Minimum	%	-10%						
		Maximum	%	+10%						
Unit	Maximum starting current	A	660.4	697.2	697.2	936.2	981.8	1041	1049	
	Nominal running current cooling	A	384	420	461	506	551	609	665	
	Maximum running current	A	518	564	610	675	732	804	876	
	Maximum current for wires sizing	A	570	620	671	743	805	884	964	
Fans	Nominal running current in cooling	A	72	72	72	80	80	88	96	
Compressor	Phase	No.	3							
	Voltage	V	400							
	Voltage Tolerance	Minimum	%	-10%						
		Maximum	%	+10%						
	Maximum running current	A	223+223	223+269	269+269	269+326	326+326	390+326	390+390	
	Starting method	---	Wye – Delta type (Y – Δ)							

4-6 Electrical Specifications		EWAD~C-PR	810	880	960	C10	C11	C12	C13	
Power Supply	Phase	---	3							
	Frequency	Hz	50							
	Voltage	V	400							
	Voltage Tolerance	Minimum	%	-10%						
		Maximum	%	+10%						
Unit	Maximum starting current	A	635.2	672	672	908.2	953.8	1010.2	1015.4	
	Nominal running current cooling	A	376	416	461	505	554	614	671	
	Maximum running current	A	493	539	585	647	704	773	842	
	Maximum current for wires sizing	A	542	593	643	712	774	851	927	
Fans	Nominal running current in cooling	A	47	47	47	52	52	57	62	
Compressor	Phase	No.	3							
	Voltage	V	400							
	Voltage Tolerance	Minimum	%	-10%						
		Maximum	%	+10%						
	Maximum running current	A	223+223	223+269	269+269	269+326	326+326	390+326	390+390	
	Starting method	---	Wye – Delta type (Y – Δ)							

4-6 Electrical Specifications EWAD-C-PS EWAD-C-PL EWAD-C-PR	
Notes	Allowed voltage tolerance $\pm 10\%$. Voltage unbalance between phases must be within $\pm 3\%$.
	Maximum starting current: starting current of biggest compressor + current of the compressor at 75% maximum load + fans current for the circuit at 75%.
	Nominal current in cooling mode is referred to the following conditions: evaporator 12°C/7°C; ambient 35°C; compressors + fans current.
	Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current.
	Maximum unit current for wires sizing is based on minimum allowed voltage.
Maximum current for wires sizing: (compressors full load ampere + fans current) x 1,1.	

5 Sound data

5 - 1 Sound level data

Noise Level

EWAD-C-SS

Unit size	Sound pressure level at 1 m from the unit in semispheric free field (rif. 2 x 10 ⁻⁵ Pa)									Power
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	dB(A)	dB(A)
650	73.9	76.0	78.8	78.0	73.9	69.4	59.8	50.7	79.0	99.5
740	74.4	76.5	79.3	78.5	74.4	69.9	60.3	51.2	79.5	100.0
830	74.4	76.5	79.3	78.5	74.4	69.9	60.3	51.2	79.5	100.0
910	75.3	77.4	80.2	79.4	75.3	70.8	61.2	52.1	80.4	100.9
970	75.5	77.6	80.4	79.6	75.5	71.0	61.4	52.3	80.6	101.1
C11	75.5	77.6	80.4	79.6	75.5	71.0	61.4	52.3	80.6	101.5
C12	75.5	77.6	80.4	79.6	75.5	71.0	61.4	52.3	80.6	101.7
C14	75.9	78.0	80.8	80.0	75.9	71.4	61.8	52.7	81.0	102.9
C15	76.0	78.1	80.9	80.1	76.0	71.5	61.9	52.8	81.1	103.0
C16	76.0	78.1	80.9	80.1	76.0	71.5	61.9	52.8	81.1	103.2
C17	76.1	78.2	81.0	80.2	76.1	71.6	62.0	52.9	81.2	103.3

EWAD-C-SL

Unit size	Sound pressure level at 1 m from the unit in semispheric free field (rif. 2 x 10 ⁻⁵ Pa)									Power
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	dB(A)	dB(A)
650	70.4	72.5	75.3	74.5	70.4	65.9	56.3	47.2	75.5	96.0
740	70.5	72.6	75.4	74.6	70.5	66.0	56.4	47.3	75.6	96.1
830	70.5	72.6	75.4	74.6	70.5	66.0	56.4	47.3	75.6	96.1
910	71.4	73.5	76.3	75.5	71.4	66.9	57.3	48.2	76.5	97.5
970	71.5	73.6	76.4	75.6	71.5	67.0	57.4	48.3	76.6	97.1
C11	71.7	73.8	76.6	75.8	71.7	67.2	57.6	48.5	76.8	97.6
C12	71.8	73.9	76.7	75.9	71.8	67.3	57.7	48.6	76.9	98.1
C14	72.1	74.2	77.0	76.2	72.1	67.6	58.0	48.9	77.2	99.1
C15	72.1	74.2	77.0	76.2	72.1	67.6	58.0	48.9	77.2	99.1
C16	72.2	74.3	77.1	76.3	72.2	67.7	58.1	49.0	77.3	99.5
C17	72.3	74.4	77.2	76.4	72.3	67.8	58.2	49.1	77.4	99.5

EWAD-C-SR

Unit size	Sound pressure level at 1 m from the unit in semispheric free field (rif. 2 x 10 ⁻⁵ Pa)									Power
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	dB(A)	dB(A)
620	67.6	60.8	67.9	73.1	60.5	56.9	48.6	36.0	71.0	91.5
720	68.1	61.3	68.4	73.6	61.0	57.4	49.1	36.5	71.5	92.0
790	68.1	61.3	68.4	73.6	61.0	57.4	49.1	36.5	71.5	92.0
880	68.6	61.8	68.9	74.1	61.5	57.9	49.6	37.0	72.0	92.5
920	69.1	62.3	69.4	74.6	62.0	58.4	50.1	37.5	72.5	93
C10	69.2	62.4	69.5	74.7	62.1	58.5	50.2	37.6	72.6	93.5
C11	69.3	62.5	69.6	74.8	62.2	58.6	50.3	37.7	72.7	93.8
C13	69.5	62.7	69.8	75.0	62.4	58.8	50.5	37.9	72.9	94.8
C14	69.6	62.8	69.9	75.1	62.5	58.9	50.6	38.0	73.0	94.9
C15	69.6	62.8	69.9	75.1	62.5	58.9	50.6	38.0	73.0	95.1
C16	69.7	62.9	70.0	75.2	62.6	59.0	50.7	38.1	73.1	95.2

NOTES

The values are according to ISO 3744 and are referred to: evaporator 12/7° C, air ambient 35° C, full load operation

5 Sound data

5 - 1 Sound level data

Noise Level

EWAD-C-XS

Unit size	Sound pressure level at 1 m from the unit in semispheric free field (rif. 2 x 10 ⁻⁵ Pa)									Power
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	dB(A)	dB(A)
760	74.6	76.7	79.5	78.7	74.6	70.1	60.5	51.4	79.7	100.2
830	74.6	76.7	79.5	78.7	74.6	70.1	60.5	51.4	79.7	100.5
890	74.6	76.7	79.5	78.7	74.6	70.1	60.5	51.4	79.7	100.5
990	75.1	77.2	80.0	79.2	75.1	70.6	61.0	51.9	80.2	101.4
C10	75.6	77.7	80.5	79.7	75.6	71.1	61.5	52.4	80.7	101.9
C11	75.2	77.3	80.1	79.3	75.2	70.7	61.1	52.0	80.3	102.4
C12	75.3	77.4	80.2	79.4	75.3	70.8	61.2	52.1	80.4	102.5
C13	75.3	77.4	80.2	79.4	75.3	70.8	61.2	52.1	80.4	102.5
C14	75.4	77.5	80.3	79.5	75.4	70.9	61.3	52.2	80.5	102.9
C15	75.6	77.7	80.5	79.7	75.6	71.1	61.5	52.4	80.7	103.1
C16	75.8	77.9	80.7	79.9	75.8	71.3	61.7	52.6	80.9	103.2
C17	75.7	77.8	80.6	79.8	75.7	71.2	61.6	52.5	80.8	103.5
C18	75.9	78.0	80.8	80.0	75.9	71.4	61.8	52.7	81.0	103.7
C19	75.9	78.0	80.8	80.0	75.9	71.4	61.8	52.7	81.0	103.9

EWAD-C-XL

Unit size	Sound pressure level at 1 m from the unit in semispheric free field (rif. 2 x 10 ⁻⁵ Pa)									Power
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	dB(A)	dB(A)
760	71.2	73.3	76.1	75.3	71.2	66.7	57.1	48.0	76.3	96.8
830	71.4	73.5	76.3	75.5	71.4	66.9	57.3	48.2	76.5	97.4
890	71.4	73.5	76.3	75.5	71.4	66.9	57.3	48.2	76.5	97.4
990	71.8	73.9	76.7	75.9	71.8	67.3	57.7	48.6	76.9	98.0
C10	72.0	74.1	76.9	76.1	72.0	67.5	57.9	48.8	77.1	98.2
C11	71.6	73.7	76.5	75.7	71.6	67.1	57.5	48.4	76.7	98.8
C12	71.7	73.8	76.6	75.8	71.7	67.2	57.6	48.5	76.8	98.9
C13	71.7	73.8	76.6	75.8	71.7	67.2	57.6	48.5	76.8	98.9
C14	72.0	74.1	76.9	76.1	72.0	67.5	57.9	48.8	77.1	99.6
C15	72.1	74.2	77.0	76.2	72.1	67.6	58.0	48.9	77.2	99.6
C16	72.2	74.3	77.1	76.3	72.2	67.7	58.1	49.0	77.3	99.6
C17	72.3	74.4	77.2	76.4	72.3	67.8	58.2	49.1	77.4	100.0
C18	72.4	74.5	77.3	76.5	72.4	67.9	58.3	49.2	77.5	100.2
C19	72.4	74.5	77.3	76.5	72.4	67.9	58.3	49.2	77.5	100.4

EWAD-C-XR

Unit size	Sound pressure level at 1 m from the unit in semispheric free field (rif. 2 x 10 ⁻⁵ Pa)									Power
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	dB(A)	dB(A)
740	68.1	61.3	68.4	73.6	61.0	57.4	49.1	36.5	71.5	92.0
810	68.1	61.3	68.4	73.6	61.0	57.4	49.1	36.5	71.5	92.3
870	68.1	61.3	68.4	73.6	61.0	57.4	49.1	36.5	71.5	92.3
970	68.9	62.1	69.2	74.4	61.8	58.2	49.9	37.3	72.3	93.5
C10	69.1	62.3	69.4	74.6	62.0	58.4	50.1	37.5	72.5	93.7
C11	68.8	62.0	69.1	74.3	61.7	58.1	49.8	37.2	72.2	94.3
C12	68.9	62.1	69.2	74.4	61.8	58.2	49.9	37.3	72.3	94.5
C13	68.9	62.1	69.2	74.4	61.8	58.2	49.9	37.3	72.3	94.5
C14	69.2	62.4	69.5	74.7	62.1	58.5	50.2	37.6	72.6	95.1
C15	69.4	62.6	69.7	74.9	62.3	58.7	50.4	37.8	72.8	95.2
C16	69.5	62.7	69.8	75.0	62.4	58.8	50.5	37.9	72.9	95.3
C17	69.5	62.7	69.8	75.0	62.4	58.8	50.5	37.9	72.9	95.6
C18	69.6	62.8	69.9	75.1	62.5	58.9	50.6	38.0	73.0	95.7
C19	69.6	62.8	69.9	75.1	62.5	58.9	50.6	38.0	73.0	95.9

NOTES

The values are according to ISO 3744 and are referred to: evaporator 12/7° C, air ambient 35° C, full load operation

5 Sound data

5 - 1 Sound level data

Noise Level

EWAD-C-PS

Unit size	Sound pressure level at 1 m from the unit in semispheric free field (rif. 2×10^{-5} Pa)									Power
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	dB(A)	dB(A)
820	74.4	76.5	79.3	78.5	74.4	69.9	60.3	51.2	79.5	101.0
890	74.4	76.5	79.3	78.5	74.4	69.9	60.3	51.2	79.5	101.0
980	74.4	76.5	79.3	78.5	74.4	69.9	60.3	51.2	79.5	101.0
C11	74.9	77.0	79.8	79.0	74.9	70.4	60.8	51.7	80.0	101.8
C12	75.4	77.5	80.3	79.5	75.4	70.9	61.3	52.2	80.5	102.3
C13	75.3	77.4	80.2	79.4	75.3	70.8	61.2	52.1	80.4	102.6
C14	75.4	77.5	80.3	79.5	75.4	70.9	61.3	52.2	80.5	102.9

EWAD-C-PL

Unit size	Sound pressure level at 1 m from the unit in semispheric free field (rif. 2×10^{-5} Pa)									Power
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	dB(A)	dB(A)
820	71.8	73.9	76.7	75.9	71.8	67.3	57.7	48.6	76.9	98.4
890	71.8	73.9	76.7	75.9	71.8	67.3	57.7	48.6	76.9	98.4
980	71.8	73.9	76.7	75.9	71.8	67.3	57.7	48.6	76.9	98.4
C11	71.9	74.0	76.8	76.0	71.9	67.4	57.8	48.7	77.0	98.8
C12	72.0	74.1	76.9	76.1	72.0	67.5	57.9	48.8	77.1	99.9
C13	72.0	74.1	76.9	76.1	72.0	67.5	57.9	48.8	77.1	99.3
C14	72.1	74.2	77.0	76.2	72.1	67.6	58.0	48.9	77.2	99.6

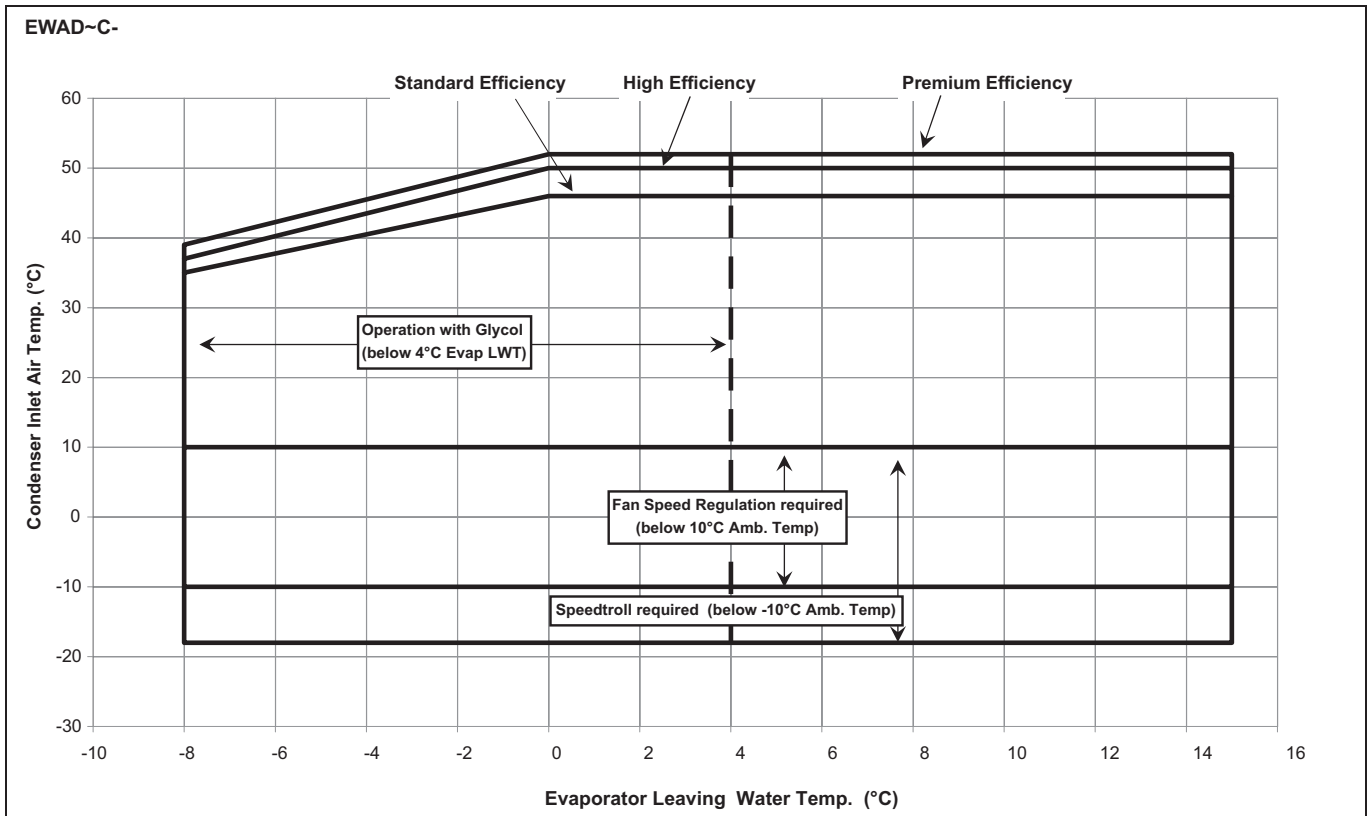
EWAD-C-PR

Unit size	Sound pressure level at 1 m from the unit in semispheric free field (rif. 2×10^{-5} Pa)									Power
	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	dB(A)	dB(A)
810	67.8	61.0	68.1	73.3	60.7	57.1	48.8	36.2	71.2	92.7
880	67.8	61.0	68.1	73.3	60.7	57.1	48.8	36.2	71.2	92.7
960	67.8	61.0	68.1	73.3	60.7	57.1	48.8	36.2	71.2	92.7
C10	68.3	61.5	68.6	73.8	61.2	57.6	49.3	36.7	71.7	93.4
C11	68.6	61.8	68.9	74.1	61.5	57.9	49.6	37.0	72.0	93.8
C13	68.6	61.8	68.9	74.1	61.5	57.9	49.6	37.0	72.0	94.1
C14	68.6	61.8	68.9	74.1	61.5	57.9	49.6	37.0	72.0	94.4

NOTES

The values are according to ISO 3744 and are referred to: evaporator 12/7° C, air ambient 35° C, full load operation

6 Operating limits



Evaporator minimum and maximum water Δt

Max evaporator water Δt	°C	8
Min evaporator water Δt	°C	4

6 Operating limits

6 - 1 Capacity correction factor

EWAD~C-

Evaporator fouling factors

Fouling factors m ² °C / kW	Cooling capacity correction factor	Power input correction factor	EER correction factor
0.0176	1.000	1.000	1.000
0.0440	0.978	0.986	0.992
0.0880	0.957	0.974	0.983
0.1320	0.938	0.962	0.975

Altitude correction factors

Elevation above sea level (m)	0	300	600	900	1200	1500	1800
Barometric pressure (mbar)	1013	977	942	908	875	843	812
Cooling capacity correction factor	1.000	0.993	0.986	0.979	0.973	0.967	0.960
Power input correction factor	1.000	1.005	1.009	1.015	1.021	1.026	1.031

Minimum glycol percentage for low water temperature

Evaporator Leaving Water Temperature (°C)	2	0	-2	-4	-6	-8
Ethylene glycol (%)	10	20	20	20	30	30
Propylene glycol (%)	10	20	20	30	30	30

Note: Minimum glycol percentage to be used with evaporator leaving water temperature below 4°C to prevent freezing of water circuit.

Minimum glycol percentage for low air temperature

Air Ambient Temperature (°C) (2)	-3	-8	-15	-23	-35
Ethylene glycol (%) (1)	10%	20%	30%	40%	50%
Air Ambient Temperature (°C) (2)	-3	-7	-12	-20	-32
Propylene glycol (%) (1)	10%	20%	30%	40%	50%

Note (1): Minimum glycol percentage to prevent freezing of water circuit at indicated air ambient temperature.

Note (2): Air ambient temperature do exceed the operating limits of the unit. as protection of water circuit may be needed in winter season at non-working conditions.

Correction factors for low evaporator leaving water temperature

Evaporator Leaving Water Temperature (°C)	2	0	-2	-4	-6	-8
Cooling Capacity	0.842	0.785	0.725	0.670	0.613	0.562
Compressor Power Input	0.950	0.940	0.920	0.890	0.870	0.840

Note: Correction factors have to be applied at working conditions: evaporator leaving water temperature 7°C.

Correction factors for water and glycol mixture

Ethylene Glycol	Ethylene Glycol (%)	10%	20%	30%	40%	50%
	Cooling Capacity	0.991	0.982	0.972	0.961	0.946
	Compressor Power Input	0.996	0.992	0.986	0.976	0.966
	Flow Rate (Δt)	1.013	1.04	1.074	1.121	1.178
	Evaporator Pressure Drop	1.070	1.129	1.181	1.263	1.308
Propylene Glycol	Cooling Capacity	0.985	0.964	0.932	0.889	0.846
	Compressor Power Input	0.993	0.983	0.969	0.948	0.929
	Flow Rate (Δt)	1.017	1.032	1.056	1.092	1.139
	Evaporator Pressure Drop	1.120	1.272	1.496	1.792	2.128

6 Operating limits

6 - 1 Capacity correction factor

How to use the Correction factors proposed in the previous tables

A) Mixture Water and Glycol --- Evaporator leaving water temperature > 4°C

- depending from the type and percentage (%) of glycol filled in the circuit (see table 4.2 and 6)
- multiply the Cooling Capacity, the Compressor Power Input by the Correction factor of Table 6
- starting from this new value of Cooling Capacity, calculate the Flow Rate (l/s) and the Evaporator Pressure Drop (kPa)
- now multiply the new Flow Rate and the new Evaporator Pressure Drop by the Correction Factors of Table 6

Example

Unit Size: **EWAD650C-SS**

Mixture: Water
 Working condition: ELWT 12/7°C – Condenser inlet air temperature 35°C
 - Cooling capacity: 647 kW
 - Power input: 221 kW
 - Flow rate (Δt 5°C): 30.90 l/s
 - Evaporator pressure drop: 79 kPa

Mixture: Water + Ethylene Glycol 30% (for a winter air temperature up to -15°C)
 Working condition: ELWT 12/7°C – Condenser inlet air temperature 35°C
 - Cooling capacity: $647 \times 0.972 = 629$ kW
 - Power input: $221 \times 0.986 = 218$ kW
 - Flow rate (Δt 5°C): 30.05 (referred to 629 kW) $\times 1.074 = 32.27$ l/s
 - Evaporator pressure drop: 85 (referred to 32.27 l/s) $\times 1.181 = 100$ kPa

B) Mixture Water and Glycol --- Evaporator leaving water temperature < 4°C

- depending from the type and percentage (%) of glycol filled in the circuit (see table 4.1 and 4.2 and table 6)
- depending from the evaporator leaving water temperature (see table 5)
- multiply the Cooling Capacity, the Compressor Power Input by the Correction factor of Table 5 and Table 6
- starting from this new value of Cooling Capacity, calculate the Flow Rate (l/s) and the Evaporator Pressure Drop (kPa)
- now multiply the new Flow Rate and the new Evaporator Pressure Drop by the Correction Factors of Table 6

Example

Unit Size: **EWAD650C-SS**

Mixture: Water
 Working condition: ELWT 12/7°C – Condenser inlet air temperature 30°C
 - Cooling capacity: 681 kW
 - Power input: 205 kW
 - Flow rate (Δt 5°C): 32.54 l/s
 - Evaporator pressure drop: 87 kPa

Mixture: Water + Glycol 30% (for a low evaporator leaving temperature of -1/-6°C)
 Working condition: ELWT -1/-6°C – Condenser inlet air temperature 30°C
 - Cooling capacity: $681 \times 0.613 \times 0.972 = 406$ kW
 - Power input: $205 \times 0.870 \times 0.986 = 176$ kW
 - Flow rate (Δt 5°C): 19.40 l/s (referred to 406 kW) $\times 1.074 = 20.83$ l/s
 - Evaporator pressure drop: 39 kPa (referred to 20.83 l/s) $\times 1.181 = 46$ kPa

6 Operating limits

6 - 1 Capacity correction factor

Available fan static pressure correction factors

External Static Pressure (Pa)	EWAD-C-SS / EWAD-C-SL			EWAD-C-XS / EWAD-C-XL			EWAD-C-PR		EWAD-C-PS / EWAD-C-PL		
	0	10	20	30	40	50	60	70	80	90	100
Cooling Capacity (kW) Correction factor	1.000	0.998	0.996	0.995	0.993	0.992	0.991	0.989	0.986	0.985	0.982
Compr. Power Input (kW) Correction factor	1.000	1.004	1.009	1.012	1.018	1.021	1.024	1.027	1.034	1.039	1.045
Reduction of Max CIAT (°C)	1.000	-0.3	-0.5	-0.7	-1.0	-1.1	-1.3	-1.6	-1.8	2.1	-2.4

CIAT: Condenser Inlet Air Temperature

External Static Pressure (Pa)	EWAD-C-SR			EWAD-C-XR			EWAD-C-PR	
	0	10	20	30	40	50	60	70
Cooling Capacity (kW) Correction factor	1.000	0.996	0.991	0.985	0.978	0.97	0.954	0.927
Compr. Power Input (kW) Correction factor	1.000	1.005	1.012	1.02	1.028	1.039	1.058	1.092
Reduction of Max CIAT (°C)	1.000	-0.3	-0.7	-1.1	-1.6	-2.2	-3.3	-5.1

CIAT: Condenser Inlet Air Temperature

How to use the Correction factors proposed in the previous tables

Example

Unit Size: **EWAD650C-SS**

- External static pressure 0 Pa
 - Working condition: ELWT 12/7°C – Condenser inlet air temperature 35°C
 - Cooling capacity: 647 kW
 - Power input: 221 kW
 - Maximum CIAT: 46°C (see graphic operating limit)

- External static pressure 40 Pa
 - Working condition: ELWT 12/7°C – Condenser inlet air temperature 35°C
 - Cooling capacity: 647 x 0.993 = 642 kW
 - Power input: 221 x 1.018 = 225 kW
 - Maximum CIAT: 46 - 1.0 = 45°C

6 Operating limits

6 - 1 Capacity correction factor

Water charge, flow and quality

Items ^{(1) (5)}	Cooling Water			Cooled Water		Heated water ⁽²⁾				Tendency if out of criteria
	Circulating System		Once Flow	Circulating water [Below 20°C]	Supply water ⁽⁴⁾	Low temperature		High temperature		
	Circulating water	Supply water ⁽⁴⁾	Flowing water			Circulating water [20°C ~ 60°C]	Supply water ⁽⁴⁾	Circulating water [20°C ~ 60°C]	Supply water ⁽⁴⁾	
pH	at 25°C	6.5 ~ 8.2	6.0 ~ 8.0	6.0 ~ 8.0	6.0 ~ 8.0	7.0 ~ 8.0	7.0 ~ 8.0	7.0 ~ 8.0	7.0 ~ 8.0	Corrosion + Scale
Electrical conductivity	[mS/m] at 25°C	Below 80	Below 30	Below 40	Below 40	Below 30	Below 30	Below 30	Below 30	Corrosion + Scale
	[µS/cm] at 25°C	(Below 800)	(Below 300)	(Below 400)	(Below 400)	(Below 300)	(Below 300)	(Below 300)	(Below 300)	Corrosion + Scale
Chloride ion	[mgCl ⁻ /l]	Below 200	Below 50	Below 50	Below 50	Below 50	Below 50	Below 30	Below 30	Corrosion
Sulfate ion	[mgSO ₄ ⁻² /l]	Below 200	Below 50	Below 50	Below 50	Below 50	Below 50	Below 30	Below 30	Corrosion
M-alkalinity (pH 8)	[mgCaCO ₃ /l]	Below 100	Below 50	Below 50	Below 50	Below 50	Below 50	Below 50	Below 50	Scale
Total hardness	[mgCaCO ₃ /l]	Below 200	Below 70	Below 70	Below 70	Below 70	Below 70	Below 70	Below 70	Scale
Calcium harness	[mgCaCO ₃ /l]	Below 150	Below 50	Below 50	Below 50	Below 50	Below 50	Below 50	Below 50	Scale
Silica ion	[mgSiO ₂ /l]	Below 50	Below 30	Below 30	Below 30	Below 30	Below 30	Below 30	Below 30	Scale
Iron	[mgFe/l]	Below 1.0	Below 0.3	Below 1.0	Below 1.0	Below 0.3	Below 1.0	Below 0.3	Below 1.0	Corrosion + Scale
Copper	[mgCu/l]	Below 0.3	Below 0.1	Below 1.0	Below 1.0	Below 1.0	Below 1.0	Below 0.1	Below 1.0	Corrosion
Sulfite ion	[mgS ₂ ⁻² /l]	Not detectable	Not detectable	Not detectable	Not detectable	Not detectable	Not detectable	Not detectable	Not detectable	Corrosion
Ammonium ion	[mgNH ₄ ⁺ /l]	Below 1.0	Below 0.1	Below 1.0	Below 1.0	Below 0.1	Below 0.3	Below 0.1	Below 0.1	Corrosion
Remaining chloride	[mgCL/l]	Below 0.3	Below 0.3	Below 0.3	Below 0.3	Below 0.3	Below 0.25	Below 0.3	Below 0.1	Corrosion
Free carbide	[mgCO ₂ /l]	Below 4.0	Below 4.0	Below 4.0	Below 4.0	Below 4.0	Below 0.4	Below 4.0	Below 0.4	Corrosion
Stability index		6.0 ~ 7.0	---	---	---	---	---	---	---	Corrosion + Scale

- Names, definitions and units are according to JIS K 0101. Units and figures between brackets are old units published as reference only.
- In case of using heated water (more than 40°C), corrosion is generally noticeable. Especially when the iron materials is in direct contact with water without any protection shields, it is desirable to give the valid measure for corrosion. E.g. chemical measure
- In the cooling water using hermetic cooling tower, close circuit water is according to heated water standard, and scattered water is according to cooling water standard.
- Supply water is considered drink water, industrial water and ground water except for genuine water, neutral water and soft water.
- The above mentioned items are representable items in corrosion and scale cases.

Water content in cooling circuits

The cooled water distribution circuits should have minimum water content to avoid excessive compressors start and stop. In fact, each time the compressor starts up, an excessive quantity of oil goes from the compressor sump and simultaneously there is a rise in the temperature of the compressor motor's stator due to the inrush current during the start-up.

To prevent damage to the compressors, we have envisaged the application of a device to limit frequent stops and restarts.

During the span of one hour there will be no more than 6 starts of the compressor. The plant side should therefore ensure that the overall water content allows a more constant functioning of the unit and consequently greater environmental comfort.

The minimum water content per unit should be calculated using this simplified formula:

For 2 compressors unit
 $M \text{ (liters)} = (0.1595 \times \Delta T(^{\circ}\text{C}) + 3.0825) \times P(\text{kW})$

For 2 compressors unit
 $M \text{ (liters)} = (0.1595 \times \Delta T(^{\circ}\text{C}) + 3.0825) \times P(\text{kW})$

where:

- M minimum water content per unit expressed in litres
- P Cooling Capacity of the unit expressed in kW
- ΔT evaporator entering / leaving water temperature difference expressed in °C

This formula is valid for:

- standard microprocessor parameters

For more accurate determination of quantity of water, it is advisable to contact the designer of the plant.

7 Standard rating

7 - 1 Cooling capacity tables

EWAD-C-SS EWAD-C-SL		Condenser Inlet Air Temperature (°C)														
Size	ELWT (°C)	25		30		35		40		42		44		46		
		Cc (kW)	Pi (kW)	Cc (kW)	Pi (kW)	Cc (kW)	Pi (kW)	Cc (kW)	Pi (kW)	Cc (kW)	Pi (kW)	Cc (kW)	Pi (kW)	Cc (kW)	Pi (kW)	
C12	4	1.131	326	1.102	355	1.067	386	1.022	420	1.000	435	975	451	947	468	
	5	1.160	330	1.131	360	1.095	391	1.048	426	1.026	442	1.000	458	972	474	
	6	1.190	335	1.161	365	1.124	397	1.075	432	1.052	448	1.026	464	997	481	
	7	1.221	340	1.190	370	1.152	402	1.102	438	1.078	454	1.052	470	1.022	488	
	8	1.252	344	1.220	375	1.181	408	1.130	445	1.105	460	1.078	477	1.023	483	
	9	1.283	349	1.250	380	1.210	414	1.157	451	1.132	467	1.104	484	1.029	481	
	10	1.314	354	1.281	386	1.239	420	1.185	457	1.159	473	1.131	490	1.033	478	
	11	1.346	359	1.311	391	1.268	426	1.213	464	1.186	480	1.157	497	1.037	474	
	12	1.378	365	1.343	397	1.298	432	1.241	470	1.214	487	1.170	498	1.040	470	
	13	1.410	370	1.374	403	1.328	438	1.270	477	1.242	494	1.176	496	1.041	465	
	14	1.443	375	1.405	408	1.358	444	1.298	484	1.270	500	1.180	493	1.050	463	
	15	1.476	381	1.437	414	1.389	451	1.327	490	1.298	507	1.184	489	1.050	457	
	C14	4	1.391	404	1.355	440	1.311	479	1.253	522	1.225	540	1.194	560	1.155	578
		5	1.429	410	1.392	447	1.347	486	1.287	529	1.258	548	1.226	568	1.177	582
		6	1.468	416	1.429	453	1.382	493	1.321	537	1.291	556	1.258	576	1.201	586
7		1.506	422	1.467	460	1.419	500	1.355	545	1.325	564	1.291	584	1.222	589	
8		1.546	429	1.505	467	1.455	507	1.390	552	1.359	572	1.319	590	1.246	593	
9		1.585	435	1.544	473	1.492	515	1.425	560	1.393	580	1.345	595	1.269	597	
10		1.626	441	1.583	480	1.529	522	1.461	569	1.428	588	1.367	598	1.290	599	
11		1.666	448	1.622	488	1.567	530	1.496	577	1.462	597	1.392	602	1.296	595	
12		1.708	455	1.662	495	1.605	538	1.532	585	1.492	603	1.417	606	1.297	589	
13		1.749	461	1.702	502	1.643	546	1.568	594	1.519	608	1.445	611	1.300	584	
14		1.791	468	1.743	509	1.682	554	1.605	602	1.542	611	1.469	615	1.305	579	
15		1.834	475	1.783	517	1.721	562	1.642	611	1.568	615	1.474	610	1.309	573	
C15		4	1.517	445	1.475	484	1.423	527	1.354	574	1.321	594	1.284	616	1.205	619
		5	1.558	452	1.515	492	1.461	535	1.390	583	1.356	603	1.318	625	1.221	620
		6	1.600	459	1.556	499	1.499	543	1.426	591	1.391	612	1.353	634	1.237	620
	7	1.642	466	1.596	507	1.538	551	1.463	600	1.427	622	1.371	636	1.252	619	
	8	1.685	473	1.637	515	1.577	560	1.500	610	1.463	631	1.382	634	1.266	618	
	9	1.728	481	1.679	523	1.617	568	1.537	619	1.499	641	1.399	634	1.271	612	
	10	1.772	488	1.721	531	1.657	577	1.574	628	1.536	650	1.414	634	1.277	607	
	11	1.816	496	1.763	539	1.697	586	1.612	638	1.548	648	1.429	633	1.282	602	
	12	1.860	504	1.806	548	1.738	595	1.650	648	1.565	649	1.443	631	1.290	597	
	13	1.905	512	1.849	556	1.778	604	1.689	657	1.581	649	1.453	628	1.296	592	
	14	1.951	520	1.893	565	1.820	614	1.718	663	1.597	648	1.460	623	1.298	585	
	15	1.997	528	1.936	574	1.861	623	1.732	662	1.612	647	1.468	620	1.305	580	
	C16	4	1.598	468	1.554	509	1.501	554	1.431	604	1.397	625	1.359	648	1.275	650
		5	1.641	475	1.596	517	1.541	562	1.469	613	1.434	635	1.395	658	1.292	650
		6	1.685	482	1.639	525	1.581	571	1.507	622	1.471	644	1.432	667	1.308	650
7		1.729	489	1.682	533	1.622	580	1.546	631	1.509	654	1.451	668	1.324	648	
8		1.774	497	1.725	541	1.664	588	1.585	641	1.547	663	1.463	666	1.339	646	
9		1.819	504	1.769	549	1.705	597	1.624	650	1.585	673	1.481	666	1.353	643	
10		1.865	512	1.813	557	1.747	606	1.664	660	1.624	683	1.498	665	1.373	644	
11		1.911	520	1.857	566	1.790	615	1.704	670	1.637	680	1.513	664	1.385	640	
12		1.958	528	1.902	574	1.833	625	1.744	680	1.655	681	1.529	661	1.404	639	
13		2.005	536	1.948	583	1.876	634	1.784	690	1.673	680	1.542	658	1.423	638	
14		2.053	544	1.993	592	1.919	644	1.818	696	1.690	679	1.564	659	1.440	637	
15		2.101	553	2.039	601	1.963	653	1.830	694	1.706	677	1.584	659	1.444	631	
C17		4	1.676	499	1.631	543	1.574	591	1.499	645	1.462	668	1.422	693	1.329	694
		5	1.720	506	1.674	551	1.615	600	1.537	654	1.500	678	1.459	703	1.347	694
		6	1.765	514	1.717	559	1.656	609	1.576	664	1.538	688	1.490	710	1.363	694
	7	1.810	521	1.760	568	1.714	618	1.615	674	1.576	698	1.509	712	1.379	693	
	8	1.855	529	1.804	576	1.739	627	1.655	684	1.615	708	1.522	710	1.385	688	
	9	1.901	537	1.849	585	1.781	637	1.694	694	1.653	719	1.540	711	1.397	685	
	10	1.948	546	1.893	594	1.824	646	1.735	704	1.686	726	1.557	710	1.396	676	
	11	1.995	554	1.938	603	1.867	656	1.775	715	1.706	728	1.573	709	1.405	671	
	12	2.042	562	1.984	612	1.910	666	1.816	726	1.718	725	1.585	706	1.405	661	
	13	2.090	571	2.030	621	1.954	676	1.856	736	1.736	725	1.593	701	1.414	657	
	14	2.138	580	2.076	631	1.997	686	1.884	741	1.753	725	1.595	693	1.419	650	
	15	2.187	589	2.123	641	2.041	697	1.903	742	1.777	727	1.603	689	1.427	644	

NOTES

Cc (cooling capacity) - Pi (unit power input) - ELWT (evaporator leaving water temperature - Δt 5°C).
Data are referred to 0,0176 m² °C/kW evaporator fouling factor

8 Evaporator pressure drop

EWAD-C-SS EWAD-C-SL	650	740	830	910	970	C11	C12	C14	C15	C16	C17
Cooling Capacity (kW)	647	744	832	912	967	1064	1152	1419	1538	1622	1714
Water Flow (l/s)	30.90	35.56	39.74	43.60	46.21	50.85	55.04	67.78	73.5	77.51	81.89
Pressure Drops (kPa)	73	59	52	61	68	63	72	47	59	65	73

Water flow and pressure drop referred to nominal condition: evaporator water in/out: 12/7°C – condenser air inlet: 35°C

EWAD-C-SR	650	740	830	910	970	C11	C12	C14	C15	C16	C17
Cooling Capacity (kW)	619	715	789	876	922	1020	1112	1367	1471	1556	1623
Water Flow (l/s)	29.57	34.15	37.71	41.83	44.05	48.75	53.11	65.32	70.28	74.32	77.57
Pressure Drops (kPa)	67	55	47	57	62	58	68	44	54	60	66

Water flow and pressure drop referred to nominal condition: evaporator water in/out: 12/7°C – condenser air inlet: 35°C

EWAD-C-XS EWAD-C-XL	760	830	890	990	C10	C11	C12	C13	C14	C15	C16	C17	C18	C19
Cooling Capacity (kW)	756	830	889	1001	1074	1196	1280	1349	1409	1526	1596	1685	1768	1858
Water Flow (l/s)	36.10	39.67	42.49	47.82	51.32	57.13	61.18	64.45	67.34	72.90	76.24	80.48	84.47	88.79
Pressure Drops (kPa)	80	56	64	61	69	45	51	71	77	57	62	68	64	37

Water flow and pressure drop referred to nominal condition: evaporator water in/out: 12/7°C – condenser air inlet: 35°C

EWAD-C-XR	760	830	890	990	C10	C11	C12	C13	C14	C15	C16	C17	C18	C19
Cooling Capacity (kW)	736	811	866	974	1041	1168	1247	1302	1378	1486	1550	1639	1722	1813
Water Flow (l/s)	35.17	38.74	41.36	46.54	49.76	55.78	59.56	62.21	65.85	70.98	74.07	78.32	82.3	86.61
Pressure Drops (kPa)	76	54	61	58	65	43	49	67	74	54	59	65	61	35

Water flow and pressure drop referred to nominal condition: evaporator water in/out: 12/7°C – condenser air inlet: 35°C

EWAD-C-PS EWAD-C-PL	820	890	980	C11	C12	C13	C14
Cooling Capacity (kW)	821	890	975	1074	1158	1279	1390
Water Flow (l/s)	39.22	42.53	46.6	51.30	55.31	61.12	66.41
Pressure Drops (kPa)	57	65	30	61	69	60	73

Water flow and pressure drop referred to nominal condition: evaporator water in/out: 12/7°C – condenser air inlet: 35°C

EWAD-C-PR	820	890	980	C11	C12	C13	C14
Cooling Capacity (kW)	809	875	956	1053	1132	1251	1359
Water Flow (l/s)	38.65	41.81	45.69	50.30	54.11	59.76	64.95
Pressure Drops (kPa)	56	63	29	59	66	58	70

Water flow and pressure drop referred to nominal condition: evaporator water in/out: 12/7°C – condenser air inlet: 35°C

Evaporating Pressure Drops

To determine the pressure drop for different versions or at different working conditions, please refer to the following formula:

$$PD_2 \text{ (kPa)} = PD_1 \text{ (kPa)} \times \left(\frac{Q_2 \text{ (l/s)}}{Q_1 \text{ (l/s)}} \right)^{1.8}$$

where:

- PD₂ Pressure drop to be determinate (kPa)
- PD₁ Pressure drop at nominal condition (kPa)
- Q₂ water flow at new working condition (l/s)
- Q₁ water flow at nominal condition (l/s)

How to use the formula: Example

The unit EWAD650C-SS has been selected for working at the following conditions:

- evaporator water in/out : 11/6°C
- condenser air inlet: 46°C

The cooling capacity at these working conditions is: 536 kW

The water flow at these working conditions is: 25.61 l/s

The unit EWAD650C-SS at nominal working conditions has the following data:

- evaporator water in/out : 12/7°C
- condenser air inlet: 35°C

The cooling capacity at these working conditions is: 647 kW

The water flow at these working conditions is: 30.90 l/s

The pressure drop at these working conditions is: 73 kPa

The pressure drop at the selected working condition will be:

$$PD_2 \text{ (kPa)} = 73 \text{ (kPa)} \times \left(\frac{25.61 \text{ (l/s)}}{30.90 \text{ (l/s)}} \right)^{1.8}$$

$$PD_2 \text{ (kPa)} = 52 \text{ (kPa)}$$

NOTES

If the calculated evaporator water pressure drop is below 10 kPa or above 100 kPa please contact the factory for dedicated evaporator.

9 Options

9 - 1 Partial heat recovery

EWAD-C-

Version	Size	1Partial Heat Recovery Leaving Water Temperature (°C)			Partial Heat Rrecovery LWT 45°C		
		45 (Δt=5°C)	50 (Δt=5°C)	55 (Δt=5°C)	Water Flow l/s	Pressure Drops kPa	
EWAD-C-SS EWAD-C-SL EWAD-C-SR	Evaporator Leaving Temperature 7°C - Δt 5°C	650	122	103	83.5	5.83	
		740	140	118	95.8	6.69	
		830	158	133	108	7.55	
	Condenser Inlet Air 35°C	910	171	144	117	8.17	
		970	184	155	126	8.79	
		C11	201	169	138	9.60	
		C12	218	184	149	10.42	
		C14	276	232	189	13.19	
		C15	293	247	200	14.00	
		C16	310	261	212	14.81	
		C17	327	275	224	15.62	
	EWAD-C-XS EWAD-C-XL EWAD-C-XR	Evaporator Leaving Temperature 7°C - Δt 5°C	760	122	103	83.5	5.83
			830	140	118	96	6.69
			890	158	133	108	7.55
		Condenser Inlet Air 35°C	990	158	133	108	7.55
			C10	184	155	126	8.79
			C11	201	169	138	9.60
C12			218	184	149	10.42	
C13			218	184	149	10.42	
C14			237	200	162	11.32	
C15			250	211	171	11.94	
C16			263	221	180	12.57	
EWAD-C-PS EWAD-C-PL EWAD-C-PR		Evaporator Leaving Temperature 7°C - Δt 5°C	820	122	103	83.5	5.83
			890	140	118	96	6.69
			980	158	133	108	7.55
		Condenser Inlet Air 35°C	C11	171	144	117	8.17
			C12	184	155	126	8.79
			C13	201	169	138	9.60
	C14		218	184	149	10.42	

OPT_1-2-3-4-5_Rev.00_1

Partial Heat Recovery Pressure Drops

To determinate the pressure drop for different versions or at different working condition, please refer to the following formula:

$$PD_2 \text{ (kPa)} = PD_1 \text{ (kPa)} \times \left(\frac{Q_2 \text{ (l/s)}}{Q_1 \text{ (l/s)}} \right)^{1.87}$$

where:

- PD₂ Pressure drop to be determinate (kPa)
- PD₁ Pressure drop at nominal condition (kPa)
- Q₂ water flow at new working condition (l/s)
- Q₁ water flow at nominal condition (l/s)

How to use the formula: Example

The unit EWAD650C-SS has been selected for working at the following conditions:
 Partial heat recovery leaving water temperature 50/55°C
 The heating capacity at these working conditions is: 83.5 kW
 The water flow at these working conditions is: 3.99 l/s

The unit EWAD650C-SS at nominal working conditions has the following data:
 - Partial heat recovery leaving water temperature 40/45°C
 - condenser air inlet: 35°C
 The heating capacity at these working conditions is: 122 kW
 The water flow at these working conditions is: 5.83 l/s
 The pressure drop at these working conditions is: 28 kPa

The pressure drop at the selected working condition will be::

$$PD_2 \text{ (kPa)} = 28 \text{ (kPa)} \times \left(\frac{3.99 \text{ (l/s)}}{5.83 \text{ (l/s)}} \right)^{1.87}$$

$$PD_2 \text{ (kPa)} = 14 \text{ (kPa)}$$

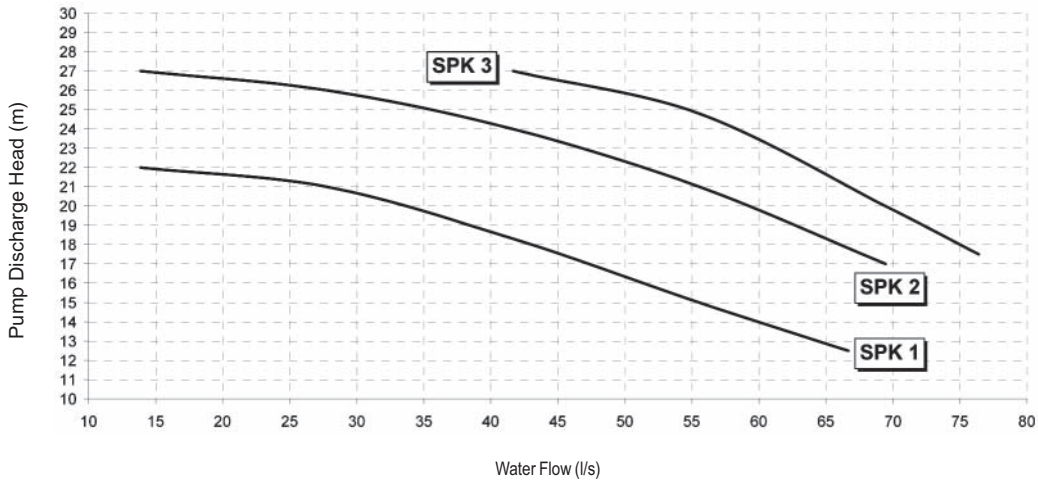
OPT_1-2-3-4-5_Rev.00_2

9 Options

9 - 2 Water pump kit

EWAD~C- Water Pump Kit - Discharge Head

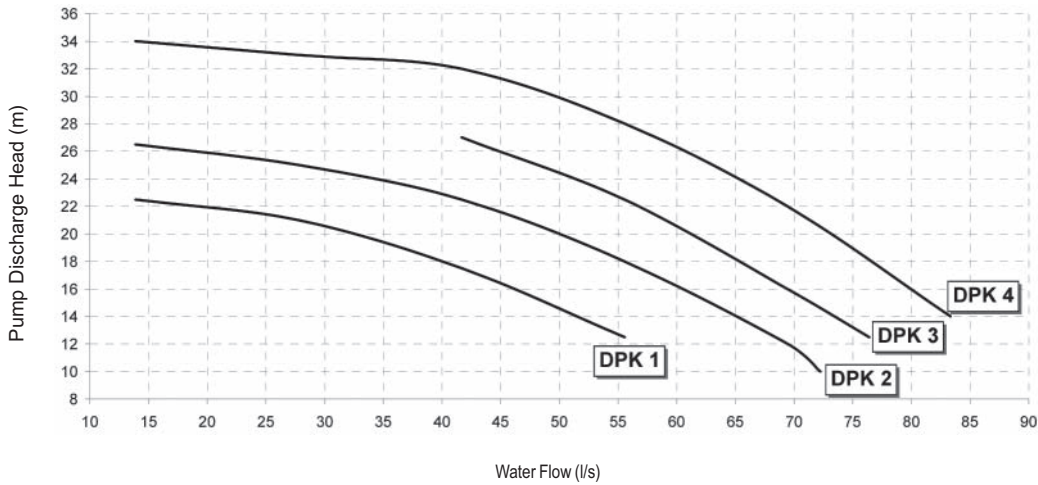
Single Pump (2 poles) - Discharge Head



NOTES

- the above curves are referred to the discharge head of the pump only
- when selecting the pump you have to consider the installation and evaporator pressure drops
- when using mixture of water and glycol please contact the factory as above specification can change

Twin Pump (2 poles) - Discharge Head



NOTES

- the above curves are referred to the discharge head of the pump only
- when selecting the pump you have to consider the installation and evaporator pressure drops
- when using mixture of water and glycol please contact the factory as above specification can change

9 Options

9 - 2 Water pump kit

Water Pump Kit - Combination Matrix

Version	Size	Single Pump			Double Pump			
		SPK 1	SPK 2	SPK 3	DPK 1	DPK 2	DPK 3	DPK 4
EWAD-C-SS EWAD-C-SL EWAD-C-SR	650	X	X		X	X		X
	740	X	X		X	X		X
	830	X	X		X	X		X
	910	X	X		X	X		X
	970	X	X	X	X	X	X	X
	C11	X	X	X	X	X	X	X
	C12	X	X	X	X	X	X	X
EWAD-C-XS EWAD-C-XL EWAD-C-XR	760	X	X		X	X		X
	830	X	X		X	X		X
	890	X	X		X	X		X
	990	X	X	X	X	X	X	X
	C10	X	X	X	X	X	X	X
	C11	X	X	X	X	X	X	X
	C12	X	X	X	X	X	X	X
	C13	X	X	X	X	X	X	X
EWAD-C-PS EWAD-C-PL EWAD-C-PR	820	X	X		X	X		X
	890	X	X		X	X		X
	980	X	X	X	X	X	X	X
	C11	X	X	X	X	X	X	X
	C12	X	X	X	X	X	X	X
	C13	X	X	X	X	X	X	X
	C13	X	X	X	X	X	X	X
	C14	X	X	X	X	X	X	X

Water Pump Kit - Technical Information

		Pump Motor Power (kW)	Pump Motor Current (A)	Power supply (V-ph-Hz)	PN	Motor Protection	Insulation (Class)	Working Temp. (°C)
Single Pump	SPK 1	11.0	20.0	400V-3ph-50hz	16	IP55	class F	-20 +140
	SPK 2	15.0	26.5	400V-3ph-50hz	16	IP55	class F	-20 +140
	SPK 3	18.5	32.5	400V-3ph-50hz	16	IP55	class F	-20 +140
Double Pump	DPK 1	11.0	20.0	400V-3ph-50hz	16	IP55	class F	-20 +140
	DPK 2	15.0	26.5	400V-3ph-50hz	16	IP55	class F	-20 +140
	DPK 3	18.5	32.5	400V-3ph-50hz	16	IP55	class F	-20 +140
	DPK 4	22.0	39.0	400V-3ph-50hz	16	IP55	class F	-20 +140

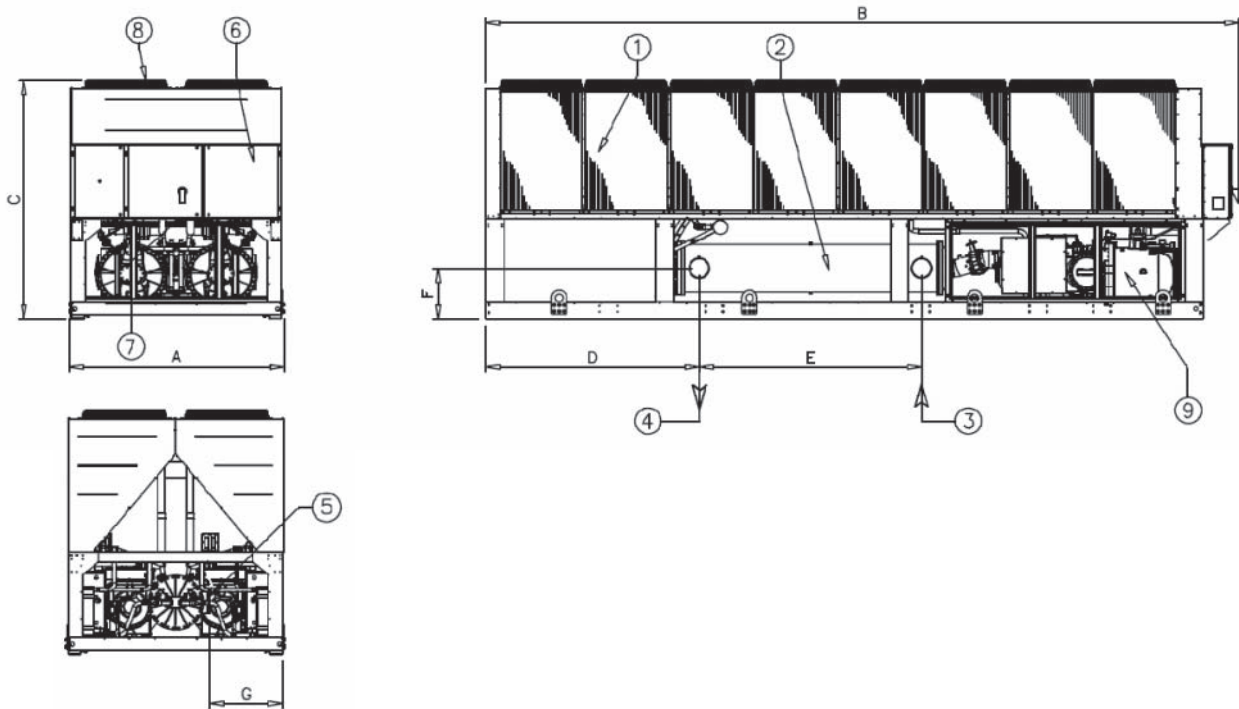
NOTES

- when using mixture of water and glycol please contact the factory as above specification can change

10 Dimensions

10 - 1 Dimensional drawing

Dimensions EWAD-C- (2 circuits)



EWAD-C-		Dimensions							
Size	Size	A	B	C	D	E	F	G	Fans
650 ÷ 830 SS/SL	620 ÷ 720 SR	2285	6185	2540	450	2412	435	810	Nr 10
910 ÷ 970 SS/SL	880 ÷ 920 SR	2285	6185	2540	450	2412	435	810	Nr 12
C11 SS/SL	C10 SR	2285	7085	2540	1350	2412	435	810	Nr 14
C12 SS/SL	C11 SR	2285	7985	2540	2250	2412	435	810	Nr 16
760 XS/XL	740 XR	2285	6185	2540	470	2412	435	810	Nr 12
830 ÷ 800 XS/XL	810 ÷ 870 XR	2285	7085	2540	1370	2412	435	810	Nr 14
990 ÷ C10 XS/XL	970 ÷ C10 XR	2285	7985	2540	2270	2360	540	760	Nr 16
C11 ÷ C13 XS/XL	C11 ÷ C13 XR	2285	9785	2540	4070	2360	540	760	Nr 20
820 ÷ 890 PS/PL	810 ÷ 880 PR	2285	8885	2540	2020	3510	540	760	Nr 18
980 PS/PL	960 PR	2285	8885	2540	2020	3440	540	685	Nr 18
C11 ÷ C12 PS/PL	C10 ÷ C11 PR	2285	9785	2540	2920	3440	540	685	Nr 20
C13 PS/PL	C13 PR	2285	11085	2540	4205	3440	540	685	Nr 22
C14 PS/PL	C14 PR	2285	11985	2540	5105	3440	540	685	Nr 24

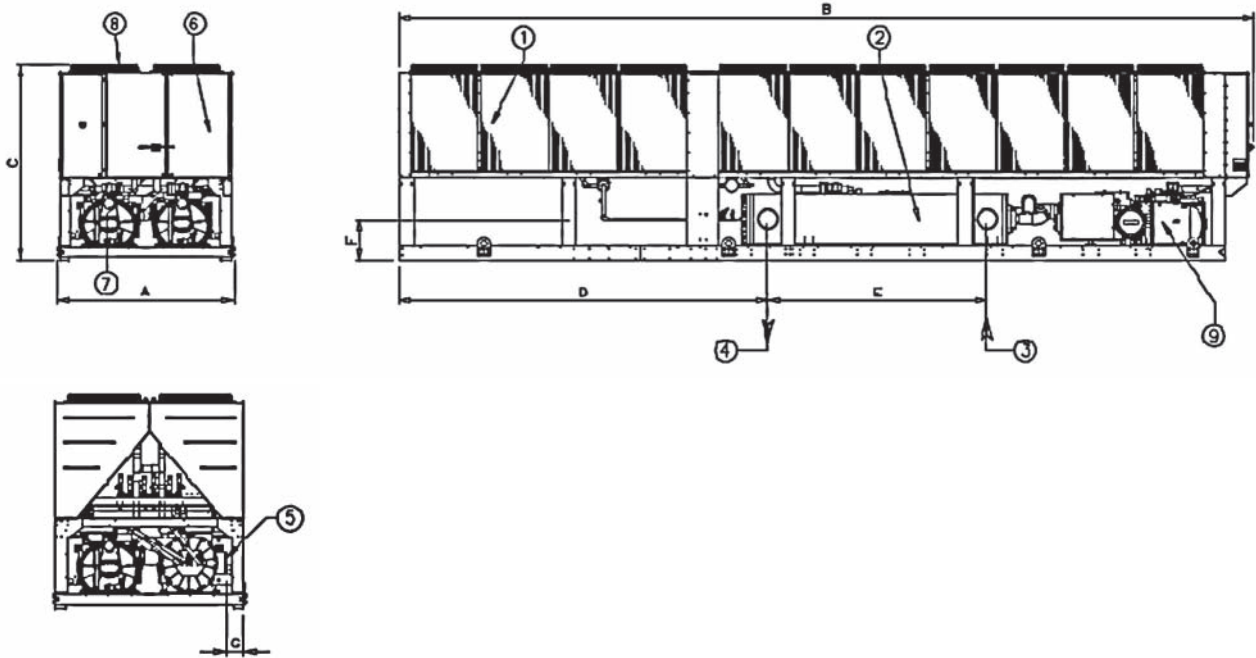
NOTES

- 1 Condenser Coil
- 2 Water heat exchanger (evaporator)
- 3 Evaporator water inlet
- 4 Evaporator water outlet
- 5 Victaulic connection
- 6 Operating and control panel
- 7 Slot for power and control connection
- 8 Fan
- 9 Compressor

10 Dimensions

10 - 1 Dimensional drawing

Dimensions EWAD-C- (3 circuits)



EWAD-C-		Dimensions							
Size	Size	A	B	C	D	E	F	G	Fans
C14 ÷ C15 SS/SL	C13 ÷ C14 SR	2285	10185	2540	4440	2360	540	285	Nr 20
C16 ÷ C17 SS/SL	C15 ÷ C16 SR	2285	11085	2540	5340	2360	540	285	Nr 22
C14 XS/XL	C14 XR	2285	11985	2540	5680	2910	540	285	Nr 24
C15 ÷ C16 XS/XL	C15 ÷ C16 XR	2285	11985	2540	5680	2840	540	210	Nr 24
C17 XS/XL	C17 XR	2285	12885	2540	6580	2840	540	210	Nr 26
C18 XS/XL	C18 XR	2285	13785	2540	7480	2840	540	210	Nr 28
C19 XS/XL	C19 XR	2285	14685	2540	8380	2840	540	210	Nr 30

NOTES

- 1 Condenser Coil
- 2 Water heat exchanger (evaporator)
- 3 Evaporator water inlet
- 4 Evaporator water outlet
- 5 Victaulic connection
- 6 Operating and control panel
- 7 Slot for power and control connection
- 8 Fan
- 9 Compressor

11 Installation

11 - 1 Installation method

Installation notes

Warning

Installation and maintenance of the unit must be performed only by qualified personnel who have knowledge with local codes and regulations, and experience with this type of equipment. Must be avoided the unit installation in places that could be considered dangerous for all the maintenance operations.

Handling

Care should be taken to avoid rough handling or shock due to dropping the unit. Do not push or pull the unit from anything other than the base frame. Never allow the unit to fall during unloading or moving as this may result in serious damage. To lift the unit, rings are provided in the base frame of the unit. Spreader bar and cables should be arranged to prevent damage to the condenser coil or unit cabinet.

Location

The units are produced for outside installation on roofs, floors or below ground level on condition that the area is free from obstacles for the passage of the condenser air. The unit should be positioned on solid foundations and perfectly level; in the case of installation on roofs or floors, it may be advisable to arrange the use of suitable weight distribution beams. When the units are installed on the ground, a concrete base at least 250 mm wider and longer than the unit's footprint should be laid. Furthermore, this base should withstand the unit weight mentioned in the technical data table.

Space requirements

The units are air-cooled, then it is important to respect the minimum distances which guarantee the best ventilation of the condenser coils. Limitations of space reducing the air flow could cause significant reductions in cooling capacity and an increase in electricity consumption.

To determinate unit placement, careful consideration must be given to assure a sufficient air flow across the condenser heat transfer surface. Two conditions must be avoided to achieve the best performance: warm air recirculation and coil starvation. Both these conditions cause an increase of condensing pressures that results in reductions in unit efficiency and capacity. Moreover the unique microprocessor has the ability to calculate the operating environment of the air cooled chiller and the capacity to optimize its performance staying on-line during abnormal conditions.

Each side of the unit must be accessible after installation for periodic service. Fig.1 shows you minimum recommended clearance requirements.

Vertical condenser air discharge must be unobstructed because the unit would have its capacity and efficiency significantly reduced.

If the units are positioned in places surrounded by walls or obstacles of the same height as the units, the units should be at least 2500 mm from obstacles (fig.2). In the event the obstacles are higher than the units, the units should be at least 3000 mm from the obstacle (fig.4). Units installed closer than the minimum recommended distance to a wall or other vertical riser may experience a combination of coil starvation and warm air recirculation, thus causing reduction in unit capacity and efficiency reductions. The microprocessor control is proactive in response "of design condition". In the case of single or compounded influences restricting airflow to the unit, the microprocessor will act to keep the compressor(s) running (at reduced capacity) rather than allowing a shut-off on high discharge pressure.

When two or more units are positioned side by side it is recommended that the condenser coils are at least 3600 mm distance from one another (fig.3); strong wind could be the cause of air warm recirculation.

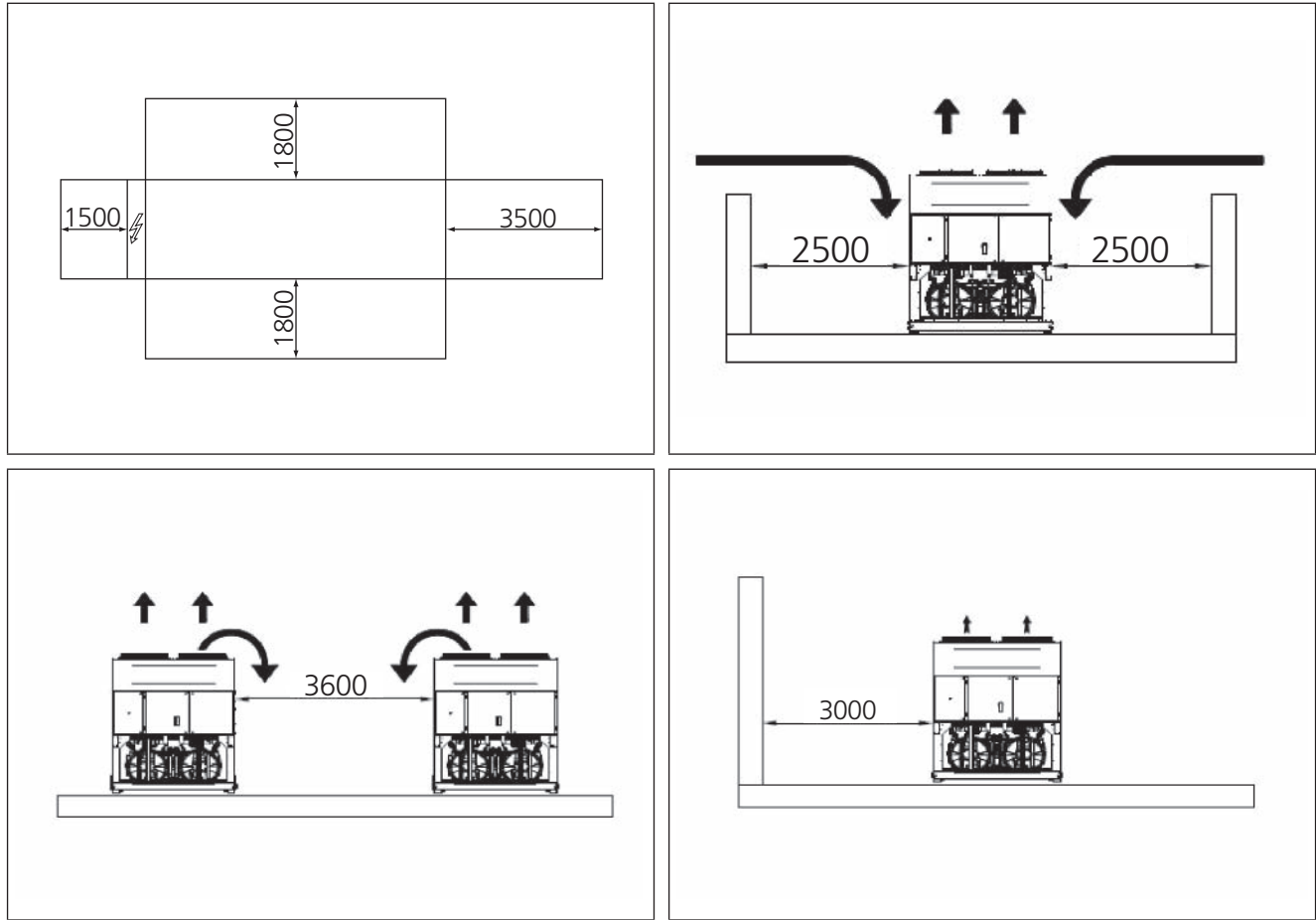
For other installation solutions, consult our technicians.

11 Installation

11 - 1 Installation method

Warning

The above recommended information are representative of general installation. A specific evaluation should be done by contractor depending on the case.



Acoustic protection

When noise level must meet special requirements, it is necessary to pay the maximum attention to ensure the perfect insulation of the unit from the support base by applying appropriate vibration-dampening devices on the unit, on the water pipes and on the electrical connections.

Storage

The environment conditions have to be in the following limits:

Minimum ambient temperature:	-20°C
Maximum ambient temperature:	+57°C
Maximum R.H.:	95% not condensing

12 Specification

Technical Specification for Air Cooled Screw Chiller

GENERAL

The air cooled screw chiller will be designed and manufactured in accordance with following European directives:

Rating of chillers	EN 12055
Construction of pressure vessel	97/23/EC (PED)
Machinery Directive	98/37/EC as modified
Low Voltage	2006/95/EC
Electromagnetic Compatibility	2004/108/EC
Electrical & Safety codes	EN 60204-1 / EN 60335-2-40
Manufacturing Quality Stds	UNI – EN ISO 9001:2000

The unit will be tested at full load in the factory at the nominal working conditions and water temperatures. Before shipment a full test will be held to avoid any losses.

Chiller will be delivered to the job site completely assembled and charged with right refrigerant and oil quantity. Comply with the manufacturer instructions for rigging and handling equipment.

The unit will be able to start up and operate as standard at full load and outside air temperature from °C to °C with an evaporator leaving fluid temperature between °C and °C

REFRIGERANT

Only HFC 134a will be accepted.

PERFORMANCE

- ✓ Number of air cooled screw chiller:
- ✓ Cooling capacity for single air cooled screw chiller: kW
- ✓ Power input for single air cooled screw chiller in cooling mode: kW
- ✓ Shell & tube heat exchanger entering water temperature in cooling mode: °C
- ✓ Shell & tube heat exchanger leaving water temperature in cooling mode: °C
- ✓ Shell & tube heat exchanger water flow: l/s
- ✓ Nominal outside working ambient temperature in cooling mode: °C
- ✓ Operating voltage range should be 400V ±10%, 3ph, 50Hz, voltage unbalance maximum 3%, without neutral conductor and shall only have one power connection point.

UNIT DESCRIPTION

Chiller shall include as standard not less than: two independent refrigerant circuits, semi-hermetic asymmetric type rotary single screw compressors, electronic expansion device (EEXV), refrigerant direct expansion shell & tube heat exchanger, air-cooled condenser section, R134a refrigerant, lubrication system, motor starting components, discharge line shut-off valve, control system and all components necessary for safe and stable unit operation.

Chiller will be factory assembled on a robust base-frame made of galvanized steel, protected by an epoxy paint.

NOISE LEVEL AND VIBRATIONS

Sound pressure level at 1 meter distance in free field, semispheric conditions, shall not exceeddB(A). The sound pressure levels must be rated in accordance to ISO 3744.

Other types of rating unacceptable. Vibration on the base frame should not exceed 2 mm/s..

12 Specification

DIMENSIONS

Unit dimensions shall not exceed following indications:

- ✓ unit length mm,
- ✓ unit width mm,
- ✓ unit height mm.

CHILLER COMPONENTS

Compressors

- ✓ Semi-hermetic, single-screw asymmetric type with one main helical rotor meshing with two diametrical opposed gaterotors. The gaterotors' contact elements shall be constructed of composite material designed for extended life. Electrical motor shall be 2-pole, semi-hermetic, squirrel-cage induction type and cooled by suction gas.
- ✓ The oil injection shall be used in order to get high EER (Energy Efficiency Ratio) also at high condensing pressure and low sound pressure levels in each load condition.
- ✓ The compressor shall be provided with a built in, high efficiency, mesh type oil separator and oil filter
- ✓ Refrigerant system differential pressure shall provide oil injection on all moving compressor parts to correctly lubricate them. Electrical oil pump lubricating system is not acceptable.
- ✓ Compressor cooling must be done by refrigerant liquid injection. External dedicated heat exchanger and additional piping to carry the oil from the compressor to heat exchanger and viceversa will be not accepted.
- ✓ The compressor shall be direct electrical driven, without gear transmission between the screw and the electrical motor.
- ✓ The compressor casing shall be provided with ports to realize economized refrigerant cycles.
- ✓ Compressor must be protected by temperature sensor for high discharge temperature and electrical motor thermistor for high winding temperature.
- ✓ The compressor shall be equipped with an electric oil heater.
- ✓ Compressor shall be fully field serviceable. Compressor that must be removed and returned to the factory for service shall be unacceptable.

Cooling capacity control system

- ✓ Each chiller will have a microprocessor for the control of compressor slide valve position.
- ✓ The unit capacity control shall be infinitely modulating, from 100% down to 25% for each circuit (from 100% down to 12,5% of full load for unit with 2 compressors and from 100% down to 7% of full load for unit with 3 compressors). The chiller shall be capable of stable operation to a minimum of 12,5% of full load without hot gas bypass.
- ✓ The system shall control the unit based on the leaving evaporator water temperature that shall be controlled by a PID (Proportional Integral Derivative) logic.
- ✓ Unit control logic shall manage the compressor slides to exactly match plant load request in order to keep constant the set point for delivered chilled water temperature.
- ✓ The microprocessor unit control shall detect conditions that approach protective limits and take self-corrective action prior to an alarm occurring. The system shall automatically reduce chiller capacity when any of the following parameters are outside their normal operating range:
 - o High condenser pressure
 - o Low evaporation refrigerant temperature

Evaporator

- ✓ The units shall be equipped with a Direct Expansion shell&tube evaporator with copper tubes rolled into steel tubesheets. The evaporator shall be single-pass on both the refrigerant and water sides for pure counter-flow heat exchange and low refrigerant pressure drops.
- ✓ The external shell shall be linked with an electrical heater to prevent freezing down to -28°C ambient temperature, controlled by a thermostat and shall be insulated with flexible, closed cell polyurethane insulation material (20-mm thick).

12 Specification

- ✓ The evaporator will have 2 or 3 circuits, one for each compressor and shall be single refrigerant pass.
- ✓ The water connections shall be VICTAULIC type connections as standard to ensure quick mechanical disconnection between the unit and the hydronic network.
- ✓ Evaporator is manufactured in accordance to PED approval.

Condenser coil

- ✓ The condenser coils are constructed with internally finned seamless copper tubes having a “W” configuration and arranged in a staggered row pattern and mechanically expanded into lanced and rippled aluminium fins with full fin collars for higher efficiencies. The space between the fins are given by a collar that will increase the surface area in connection with the tubes, protecting them from ambient corrosion.
- ✓ The coils will have an integral subcooler circuit that provides sufficient subcooling to effectively eliminate the possibility of liquid flashing and increase the unit’s efficiency of 5-7% without increasing in energy consumption.
- ✓ The condenser coil shall be leak-tested and submitted to a pressure test with dry air.

Condenser fans

- ✓ The fans used in conjunction with the condenser coils, shall be propeller type with glass reinforced resin blades for higher efficiencies and lower noise. Each fan shall be protected by a fan guard.
- ✓ The air discharge shall be vertical and each fan must be coupled to the electrical motor, supplied as standard to IP54 and capable to work to ambient temperatures of - 20°C to + 65°C.
- ✓ They shall have as a standard a thermal protection by internal thermal motor protection and protected by a circuit breaker installed inside the electrical panel as a standard.

Refrigerant circuit

- ✓ The unit must have multiple independent refrigerant circuits.
- ✓ Each circuit shall include as standard: electronic expansion device piloted by unit’s microprocessor control, compressor discharge shut-off valve, replaceable core filter-drier, sight glass with moisture indicator and insulated suction line.

Condensation control

- ✓ The units will be provided with an automatic control for condensing pressure which ensures the working at low external temperatures down to - °C, to maintain condensing pressure.
- ✓ Compressor automatically unloads when abnormal high condensing pressure is detected to prevent the shutdown of the refrigerant circuit (shutdown of the unit) due to a high-pressure fault.

Low Noise unit options (on request)

- ✓ The unit compressors shall be connected with unit’s metal baseframe by rubber antivibration supports to prevent the transmission of vibrations to all metal unit structure and so to control the unit noise.
- ✓ The chiller shall be provided with an acoustically compressor enclosure. This enclosure shall be realized with a light, corrosion resisting aluminium structure and metal panels. The compressors sound-proof enclosure shall be internally fitted with flexible, multi layer, high density materials.

12 Specification

Hydronic kit options (on request)

- ✓ The hydronic module shall be integrated in the chiller chassis without increasing its dimensions and include the following elements: centrifugal water pump with three-phase motor equipped with internal over-temperature protection, safety relief valve, filling kit.
- ✓ The water piping shall be protected against corrosion and equipped with drain and purge plugs. The customer connections shall be Victaulic connections. The piping shall be fully insulated to prevent condensation (pump insulation using polyurethane foam).
- ✓ A choice of two pump types shall be available on unit with 2 compressors:
 - o in-line single pump
 - o in-line twin pumps

Control panel

- ✓ Field power connection, control interlock terminals, and unit control system should be centrally located in an electric panel (IP 54). Power and starting controls should be separate from safety and operating controls in different compartments of the same panel.
- ✓ Starting will be Wye-Delta type (Y-Δ).
- ✓ Operating and safety controls should include energy saving control; emergency stop switch; overload protection for compressor motor; high and low pressure cut-out switch (for each refrigerant circuit); anti-freeze thermostat; cut-out switch for each compressor.
- ✓ All of the information regarding the unit will be reported on a display and with the internal built-in calendar and clock that will switch the unit ON/OFF during day time all year long.
- ✓ The following features and functions shall be included:
 - leaving water temperature reset by controlling the water temperature Δt , by a remote 4-20mA DC signal or by controlling the external ambient temperature;
 - soft load function to prevent the system from operating at full load during the chilled fluid pulldown period;
 - password protection of critical parameters of control;
 - start-to-start and stop-to-start timers to provide minimum compressor off-time with maximum motor protection;
 - communication capability with a PC or remote monitoring;
 - discharge pressure control through intelligent cycling of condenser fans;
 - lead-lag selection by manual or automatically by circuit run hours;
 - double set point for brine unit version;
 - scheduling via internal time clock to allow programming of a yearly start-stop schedule accommodating weekends and holidays.

Optional High Level Communications Interface

Chiller must be able to communicate to BMS (Building Management System) based on the most common protocols as:

- ModbusRTU
- LonWorks, now also based on the international 8040 Standard Chiller Profile and LonMark Technology
- BacNet BTP certified over IP and MS/TP (class 4) (Native)
- Ethernet TCP/IP.



Daikin's unique position as a manufacturer of air conditioning equipment, compressors and refrigerants has led to its close involvement in environmental issues. For several years Daikin has had the intention to become a leader in the provision of products that have limited impact on the environment. This challenge demands the eco design and development of a wide range of products and an energy management system, resulting in energy conservation and a reduction of waste.



The present leaflet is drawn up by way of information only and does not constitute an offer binding upon Daikin Europe N.V.. Daikin Europe N.V. has compiled the content of this leaflet to the best of its knowledge. No express or implied warranty is given for the completeness, accuracy, reliability or fitness for particular purpose of its content and the products and services presented therein. Specifications are subject to change without prior notice. Daikin Europe N.V. explicitly rejects any liability for any direct or indirect damage, in the broadest sense, arising from or related to the use and/or interpretation of this leaflet. All content is copyrighted by Daikin Europe N.V.



Daikin Europe N.V. participates in the Eurovent Certification Programme for Air Conditioners (AC), Liquid Chilling Packages (LCP) and Fan Coil Units (FC); the certified data of certified models are listed in the Eurovent Directory. Multi units are Eurovent certified for combinations up to 2 indoor units.



Daikin products are distributed by: