

# Service Manual

# **Air Cleaners**

# ACEF 3AV1-(C)(H) ACEF 4AV1-(C)(H)



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# ACEF 3AV1-(C)(H) ACEF 4AV1-(C)(H)

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#### **Safety Cautions** 1.

#### 1.1 **Cautions and Warnings**

Read the following warnings and cautions BEFORE operating the system and use it correctly.

This manual classifies the precautions to the user into the following two categories. Each mention important cautions on safety, so be sure to keep them.



CAUTION

Failure to follow a warning is very likely to result in such grave consequences as death or serious injury.

Failure to follow a caution may result in serious injury or property damage, and in certain conditions, may result in a grave consequence.



The pictograms in the text show the following meanings. Absolutely prohibited



Be sure to operate following instructions

Be sure to unplug the power cable

After reading, keep this manual in a place where the actual user can see it whenever necessary. And in case of changing user, be sure to hand it to the new user.

# Warning

Don't

disassemble

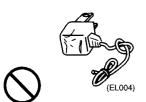
#### Do not disassemble, service or modify this equipment.

Unwarranted tempering can lead to fire and/or malfunction.



#### Do not use the power cable if it is damaged.

Using a damaged power cable is extremely hazardous; if the power cord becomes damaged, you must obtain a replacement from the manufacturer or from a properly-authorized service agent.



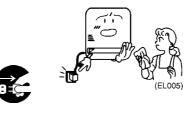
#### Do not operate the equipment with wet hands.

Otherwise electrical shock can result.



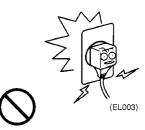
Before changing filters, cleaning the equipment or moving it, turn it OFF and unplug the power cable. Working with power ON can lead to fire

and/or electric shock.



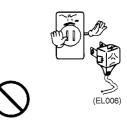
#### Use only 220-240 VAC 50 Hz power supply.

Otherwise fire and electrical shock can result.



### Do not use the power cable if damaged or loose in the socket.

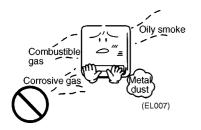
Using the power cable in anything but proper working condition can lead to short-circuits and subsequently electric shock and/or fire.



# Caution

Do not use the equipment in a place filled with oily smoke such as a kitchen or in a place filled with combustible gas, corrosive gas or metal dust.

Otherwise fire and equipment malfunction can result.



#### Do not use the equipment near a lighting fixture (keep a distance of at least 1 m).

Lighting equipment can cause poor reception of remote controller signals and equipment discoloration.



#### Keep the unit and remote control minimum 1 m from lighting, TVs, radios, stereos and aerials.

This unit can disturb TV pictures and generate interference. Illumination can weaken remote control signal reception sensitivity and discolor the casing.

Prevent combustibles (hair sprays, etc.), sparks and incense from being drawn into the unit.

Such substances can cause fire.

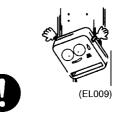


Do not use in humid places or places which might be wet, such as bathrooms.

Contact with water can lead to electric shock or damage the equipment.



Select a sturdy wall or pillar when mounting the equipment on a wall.



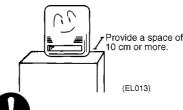
#### Do not use outdoors or where exposed to direct sunlight.

Direct sunlight can weaken remote control signal reception sensitivity and discolor the casing.



#### Keep the equipment 10 cm or more away from the wall when used on a table.

Otherwise the wall can become dirty.



Do not insert fingers or objects into the openings of the suction and discharge grilles. Otherwise

electrical shock and equipment malfunction can result.



(EL016)

(EL014)

Do not use in the place of kitchen

Adverse coditions of use can shorten

service-life of the prefilter and ion filter,

as well as lead to equipment damage.

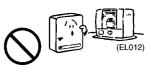
fans or cooker hood fans.

When used in conjunction with a humidifier, keep mist from being directly drawn into the unit. Mists can lead to electric shock and/or equipment damage.



Do not use near to sources of heat such as heaters.

Heat can discolor and deform the casing.



# A Caution

#### Do not block the intake or outlet.

If not using the unit for long periods

(EL019)

Do not sit or stand on the equipment.

Otherwise equipment malfunction can

of time, unplug the power cable.

Dielectric breakdown can lead to

leakage current and subsequently

electric shock and/or fire.

result.

Blocked openings can reduce capacity (air will not be cleaned throughout the entire room) and/or damage the equipment.



Do not place water containers such as fish bowls and flower vases near the equipment.

Water can cause electrical shock and equipment malfunction when it enters the equipment.



#### Hold the plug to unplug the power cord from the AC outlet. Do not pull the cord to unplug.

Otherwise electrical shock can result or sparks may be generated due to shorting.



Do not position the equipment on its side or tilt it during use. Otherwise equipment malfunction can result.



Do not wipe with benzene or thinner, or spray with insecticide.

Such substances can cause cracking, electric shock and/or fire.



## **Do not operate the equipment without the prefilter or roll filter.** Operating the equipment without the

filter can result in equipment malfunction.



#### Ventilate the room frequently when used together with a heating device. This product does not remove carbon monoxide. Insufficient ventilation can result in carbon monoxide poisoning.



## 1.2 Using Icons

Icons are used to attract the attention of the reader to specific information. The meaning of each icon is described in the table below:

## 1.3 Using Icons List

Icon	Type of Information	Description
Note:	Note	A "note" provides information that is not indispensable, but may nevertheless be valuable to the reader, such as tips and tricks.
Caution	Caution	A "caution" is used when there is danger that the reader, through incorrect manipulation, may damage equipment, loose data, get an unexpected result or has to restart (part of) a procedure.
<b>A</b> Warning	Warning	A "warning" is used when there is danger of personal injury.
Ľ	Reference	A "reference" guides the reader to other places in this binder or in this manual, where he/she will find additional information on a specific topic.

# Part 1 Information

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# 1. General Description

## 1.1 Introduction of Functions

Dust Collection	Removes minute dust particles from room air.
Deodorizing	Effectively removes cigarette odors, raw garbage odors and body odors.
Harmful Gas Removal	Breaks down automobile emissions (NOx) and new home odors.
Antiviral/ Disinfecting Effect	Removes and inactivates captured germs and viruses.
Convenient Ion Filter Roll	Easy, economical and inexpensive filter replacement.
Designed for Quiet Running	Users get the dual benefit of effective and quiet operation thanks to ion filtering.
Inverter Lamp (Photocatalytic cleaning).	<ul> <li>The inverter lamp illuminates a photocatalyst which inactivates bacteria and viruses by high oxidation, thus minimizing the possibility of contamination; It also decomposes components which generate offensive odor in cigarette smoke, raw waste, exhaust gas (NOx), etc.</li> <li>When used for the first time, the smell of the photocatalyst can be detected coming from the air outlet, but there is nothing wrong with the equipment. As the unit runs, the odor will be decomposed and eventually eliminated.</li> </ul>

## 1.2 Accessories

Contents of Accessories Check the following accessories have been included in the product package.



Installation screws for wall-mounting bracket  $(M4 \times 20 \dots \times 4)$ 

(EL024)

Wall-mounting bracket

Remote control holder

ET JUNE Installation screw for

remote control holder

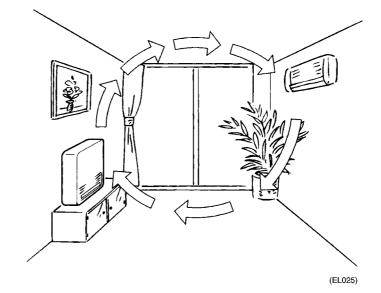
(M3.1 × 16 ..... × 1)

### **1.3 Tips for Appropriate Use**

To remove house dust, set the unit near to the floor. To remove cigarette smoke, install the unit high on a wall.

#### Installing the air cleaner as shown below improves air circulation in the room.

While heating or cooling the room, air can be cleaned and temperature fluctuation minimized.



# Set Operating Mode as Needed.

#### Auto

Fan speed is controlled automatically depending on air quality. This mode ensures the most efficient operation.

#### Manual (Fan speed)

Manual (Fan speed) - The unit runs independent of air quality. This mode is effective for regularly removing orders not readily detected by the odor sensor or quickly eliminating house dust in room air.

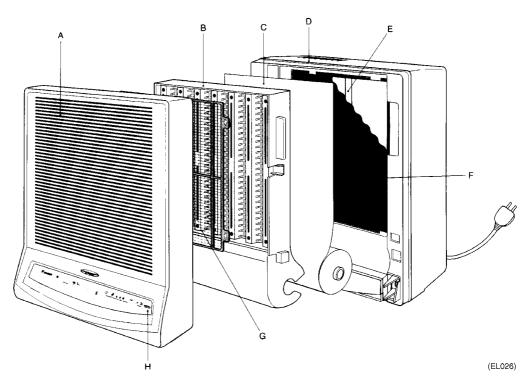
#### Use the OFF timer appropriately to ensure the best room air quality when needed.

If the OFF timer is set when leaving the room, the air is clean when you return. When cleaning the room, set fan speed to "High".

# 2. Names and Functions of the Operating Section

## 2.1 Names and Functions of Parts

#### Illustration



#### A Front panel

#### B Ion filter (roll) case

Positively (+) charges minute dust particles not trapped by the prefilter.

#### C Ion filter roll

Working on the principle of electrostatic attraction, the negatively (-) charged filter catches and removes the positively (+) charged dust.

- D Air intake
- E Inverter lamp

Activates the photocatalyst by illuminating it with light.

#### F Photocatalyst

Removes odors, bacteria and viruses when activated by the inverter lamp.

Do not subject the photocatalyst to excessive force. The inverter lamp located behind it will break.

#### G Prefilter

Removes comparatively large dust particles.

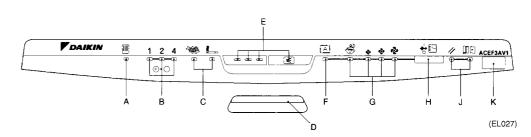
#### H Indicator lamps

Display operating status. See page 19.

## 3. Names and Functions of The Indicator Lamps

### 3.1 Indicator Lamps and their Functions

#### Illustration



#### A "lonizer needs cleaning" lamp

Flashes when the ionizer is dirty. See page 14.

#### **B** Timer settings

The selected OFF timer setting is lit. As time elapses, the remaining time is displayed on the remote control. See page 14.

#### C Pollen/Cigarette smoke mode lamps

The corresponding lamp is lit when the unit is in either the pollen or cigarette smoke mode. See page 14. **D** Inverter lamp

Lit while the inverter lamp is ON. The lamp can be turned OFF from  $\diamond \bigcirc$  on the remote control. See page 14.

#### E Air Quality lamps

These lamps indicate how clean/dirty room air is.

Low odor intensity	Green	Green	Green
Interisity	Green	Green	Red
L Kata a da a	Red	Red	Red
High odor intensity	Red	Rod	Red
			(EL028)

- Sharp fluctuations in temperature, humidity or odorless gases (carbon monoxide) can cause lamps to light up and go out.
- In the following cases, the lowest odor intensity is indicated for 2 minutes regardless of the true intensity. There is nothing wrong with the equipment.
- Immediately after reattaching the front panel.
- Immediately after plugging in the power cable.

#### **Constant Air Quality Monitoring**

This unit monitors air quality even when OFF. Air quality is always displayed on the front panel. To turn the display OFF in such a case, press () once more on the remote control. See page 14.

#### F Auto mode lamp

Lit when the unit is in the auto mode. See page 14.

#### G Fan speed lamp

The lamp under the set fan speed is lit. See page 14.

#### H Mode selector (OFF) button

Every time the button is pressed, the mode switches as follow.

#### J Time to cut filter lamp/Reset button

This lamp lights up when it is time to change the ion filter. After fitting a new filter, press 🥢 with ballpoint pen, etc. See page 22.

#### K Signal reception window

Signals from the remote controller are received through this window.

# Part 2 Field Setting

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# 1. Setup and Installation

## 1.1 Setup

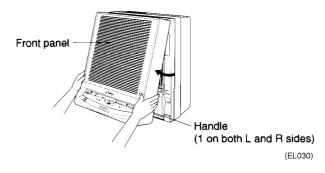
### 1.1.1 How to Fit The Ion Filter

CAUTION

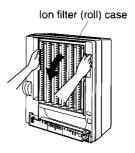
Always fit the prefilter and ion filter roll before use. Use without filters can damage the equipment.

Remove the Front Panel.

Hold the front panel by the left and right side handles, and pull forwards and out.



Remove The Ion Filter (Roll) Case. Hold the ion filter (roll) case by the left and right side handles, and lift upward and out.

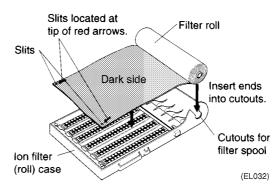




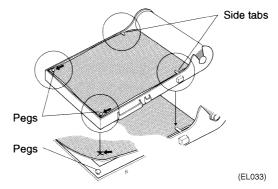
(EL031)

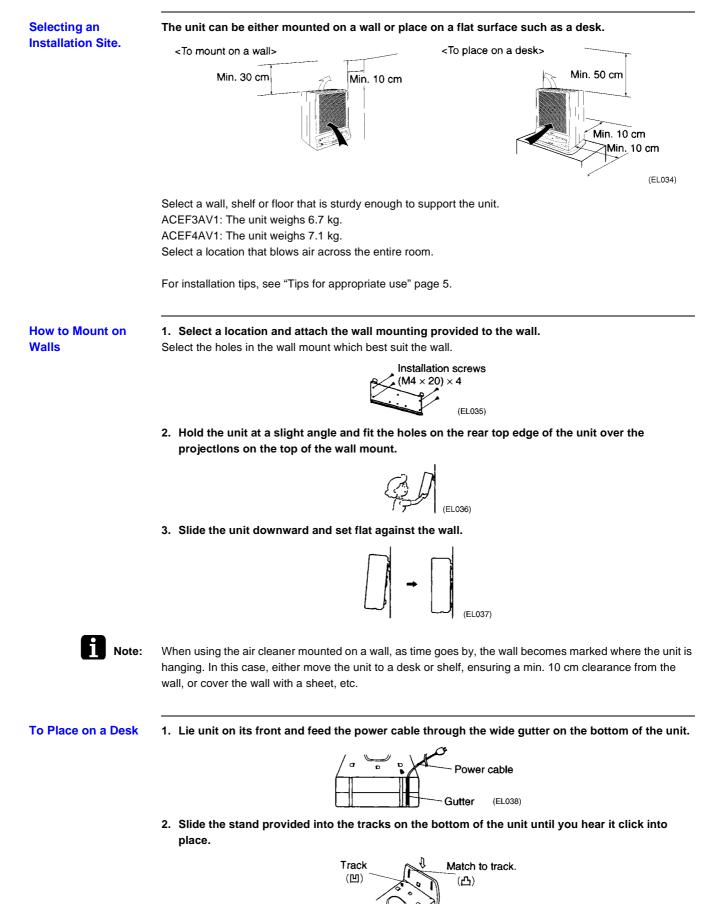
Fit The Filter Roll.

1. Face the ion filter (roll) case downwards as shown below and fit the filter roll in the cutouts for the filter spool.



2. Unroll enough of the filter to cover the case and tuck the edges underneath the side tabs (x2). Then, fit the slits on leading edge over the pags on both sides of the case.





## 1.2 Installation

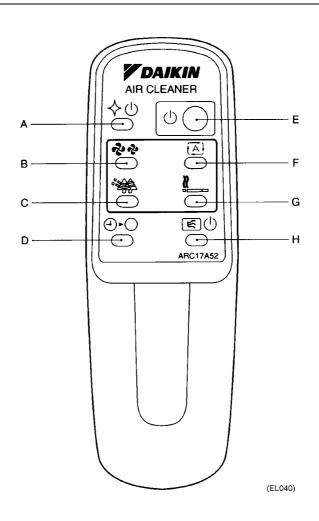
Si-64

(EL039)

## 2.1 How to Operate The Unit

Before attempting to use the unit, plug the power cable into a single phase 220-240V socket. The buttons and their functions are explained below.

Illustration



#### Explanation

#### A To turn the lamps ON/OFF

Pressing  $\diamond \bigcirc$  turns the inverter lamp ON and OFF. Turn the lamp OFF if light from the front panel is disturbing, for example at night. If left OFF, deodorizing and antiviral performance is reduced.

#### B To set fan speed manually

Every time was is pressed, fan speed changes as follows.

The fan starts at the last set fan speed.

When "Quiet" is selected, the fan turns slowly enough not to disturb people in their sleep.

#### C To remove pollen

Press once to remove pollen from room air effectively. The unit will repeatedly switch between 5 minutes at normal speed and 5 minutes at low speed.

Press again to turn the pollen mode OFF.

#### D To set the OFF timer

Every time  $\bigoplus_{O \in O}$  is pressed, the OFF timer setting changes as follows.

$$1 \rightarrow 2 \rightarrow 4 \rightarrow I$$
(EE002)

When the set time elapses, the unit shuts OFF automatically. The setting can be changed at any time even while the unit is running.

#### E To start/stop the unit

The first time (<sup>1</sup>) is pressed, the unit starts up. The next time, it turns OFF.

#### F To set fan speed automatically

Press  $\left[\overrightarrow{A}\right]$  . Fan speed is selected automatically - Quiet Low,

Normal, High - depending on air quality.

#### G To remove cigarette odors and smoke effectively

Press *noce* to remove cigarette odors and smoke from room air repidly. The unit will run for 5 minutes at high speed followed by 15 minutes at normal speed, and will then switch to auto fan speed control.

Press again to turn OFF the cigarette smoke mode.

#### H To turn OFF air quality lamps

Turn the air cleaner OFF before pressing this button when you want to turn OFF the lamps.

#### To operate the unit from the front panel

The unit can be operated from the front panel instead of the remote control. Pressing the  $\frac{1}{2}$  selects operating mode and turns the unit OFF. See page 6.

#### If the unit malfunctions

If, during electrical storms or because of radio communications, the front panel lamps light irregularly, if the unit cannot be operated from the remote controller or if some other problem occurs, unplug the power cabel for a moment, then plug it back in and restart the unit.

# Part 3 Maintenance

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# 1. Cleaning of Prefilter and Ionizer

## 1.1 **Prefilter**

#### 1.1.1 How to Clean the Prefilter

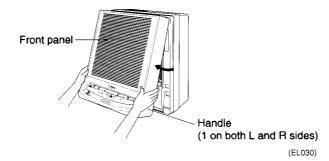
When to clean Once every 2 weeks or so.

#### Procedure

#### 1. Stop the unit and remove the power cable from its socket.

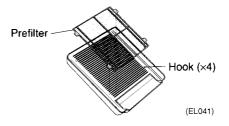
#### 2. Remove the front panel.

Hold the front panel by the left and right side handles, and pull forwards and out.



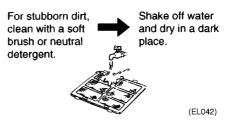
#### 3. Remove the prefilter.

Lie the front panel face down and unhook the prefilter from the panel (x4 hooks).



#### 4. Clean the prefilter.

Remove dirt with a vacuum cleaner or by other means, and then rinse the filter under plain water.





Do not rinse in water 50°C or higher. Hot water will discolor and deform the filter beyond usable limits. Keep away from fire and sources of heat. High temperatures will discolor and deform the filter beyond usable limits.

#### 1.1.2 How to Clean the Front Panel

#### When to clean

Whenever necessary if using the unit where the front panel is easily dirtied, clean the front panel more frequently.

Vacuum up dust with the small nozzle attachment of your vacuum cleaner.

For stubborn dirt, clean the front panel with a neutral householddetergent. Thoroughly blot up all detergent and dry in a dark place.



Do not use gasoline, benzene, thinner, polish, kerosene or other chemicals. Such chemicals can discolor or deform the front panel. Do not use metal wire brushes or other hard implements. Such implements can scratch the front panel.

### 1.2 Ionizer

#### 1.2.1 How to Clean the Ionizer

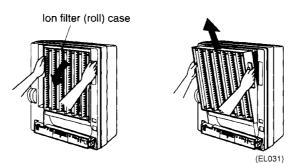
If (III) (see page 7) on the front panel begins to flash, clean the ionizer.

Procedure

 Stop the unit and remove the power cabel from its socket.
 Remove the front panel. See page 11.

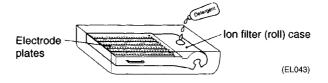
3. Remove the ion filter (roll) case.

Hold the ion filter (roll) case by the left and right side handles, and lift upwards and out.



#### 4. Clean the ionizer.

Wipe the electrode plates and adjacent plastic parts with a soft cloth moistened with water or a wet tissue. For stubborn dirt, detach the ion filter roll and wash with a neutral household detergent or soak and wipe with a piece of cloth or soft brush. Thoroughly rinse off all detergent and dry in a dark place.





When cleaning the ionizer, always wear rubber gloves to prevent direct contact with the ionizing wires. Be careful not to break the ionizing wires. If they should break, you can obtain replacements from your supplier. If the unit is used with broken ionizing wires, the Clean Ionizer lamp will flash constantly. After cleaning, dry the ionizer thoroughly. Usig the air cleaner with the ionizer still wet can damage the unit.

# 2. Changing the Ion Filter (Roll)

## 2.1 How to Change the Ion Filter (Roll)

#### Explanation

If (see page 6 on the front panel lightsup, change the ion filter. When the ion filter needs to be changed will depend on the conditions of use.

If the unit is used where air is dirty, the ion filter will need changing more frequently. When using for 7 hours per day in auto mode, change the filter every 8 months.

#### Procedure

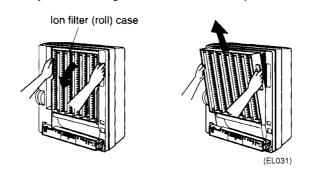
#### 1. Stop the unit and remove the power cable from its socket.

2. Remove the front panel.

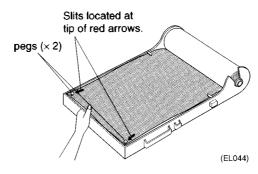
See page 11.

3. Remove the ion filter (roll) case.

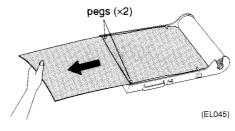
Hold the ion filter (roll) case by the left and right side handles, and lift upwards and out.



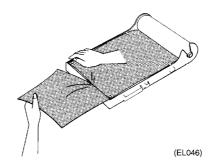
- 4. Cut the ion filter.
- A Pull the ion filter off the 2 pegs on the case.



B Unroll the ion filter until the slits in the leading edge of the next filter sheet can be fitted over the pegs on the case.



C Tear the old filter sheet off at the perforated line.



- 5. Attach the ion filter (roll) case to the unit.
- See step 3.
- 6. Replace the front panel on the unit.
- See page 11.
- 7. Plug the power cable into its socket.
- 8. Press the Reset button on the front panel.

Use a ball-point pen or other pointed object. Check the Change Ion Filter lamp goes out A short acoustic buzzer can be heard when the sensor is reset.

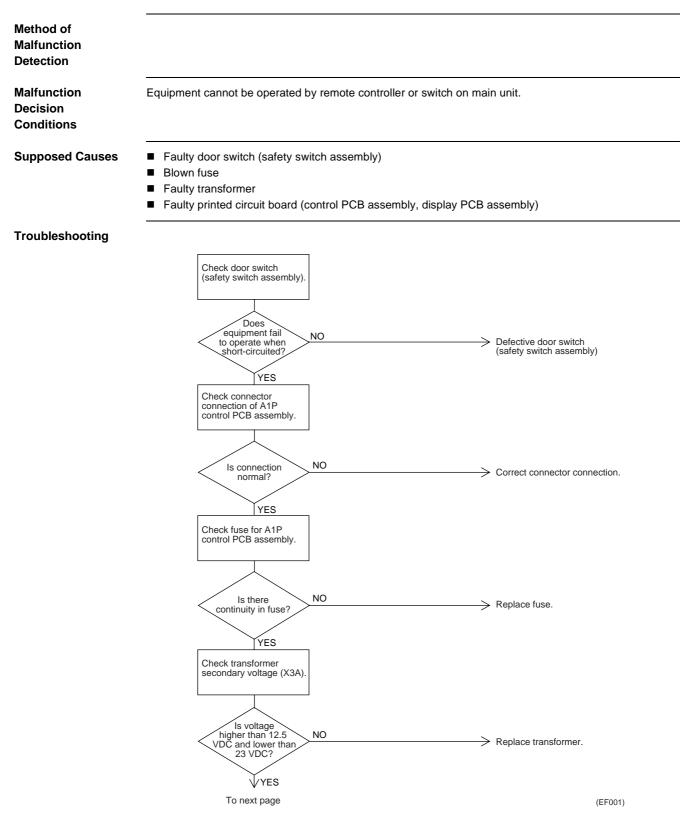
☆⊵ 0 (EL047)

# Part 4 Troubleshooting

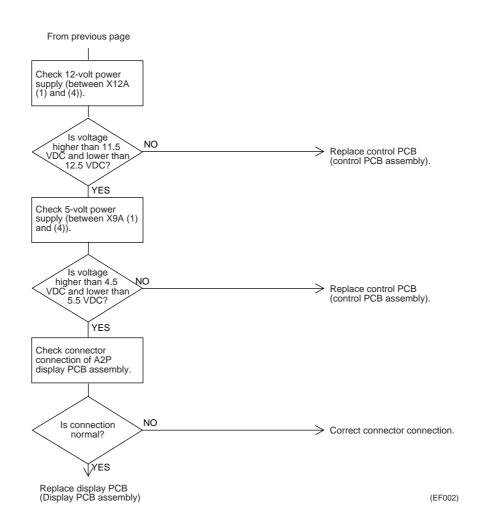
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# 1. Troubleshooting

## **1.1 Equipment does not Operate.**



#### Troubleshooting



#### 1.2 Indicator does not Change from "Dirty" to "Clean."

#### Method of Malfunction Detection

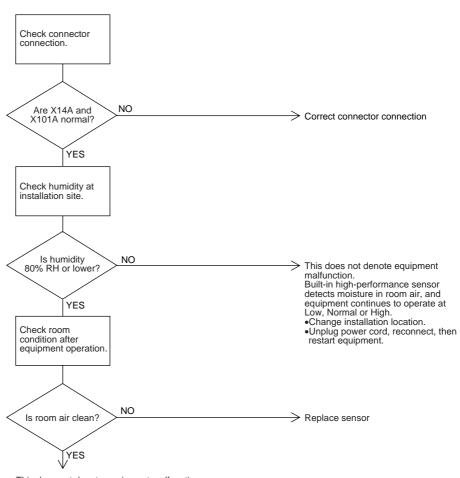
Malfunction Decision Conditions

Air contamination indicator does not change to "clean" even when equipment is operated in ventilated room for a whole day.

**Supposed Causes** 

Faulty harness Faulty sensor

#### Troubleshooting



This does not denote equipment malfunction. When the room is too large for the unit's capacity, the indicator may still indicate "dirty" after smoke is removed. This is caused by the high-performance sensor detecting slight contamination in the room.

(EF003)

Method of
Malfunction
Detection

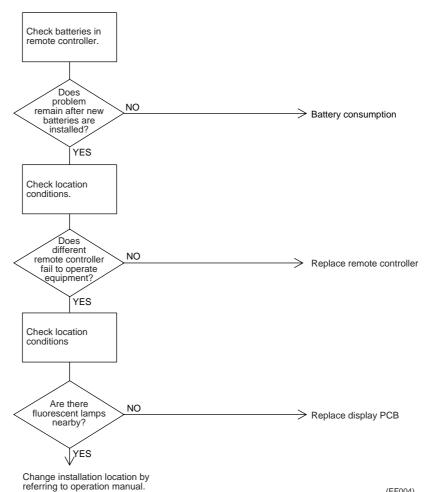
Malfunction Decision Conditions

Switches on main unit work properly, but remote controller fails to operate equipment.

**Supposed Causes** 

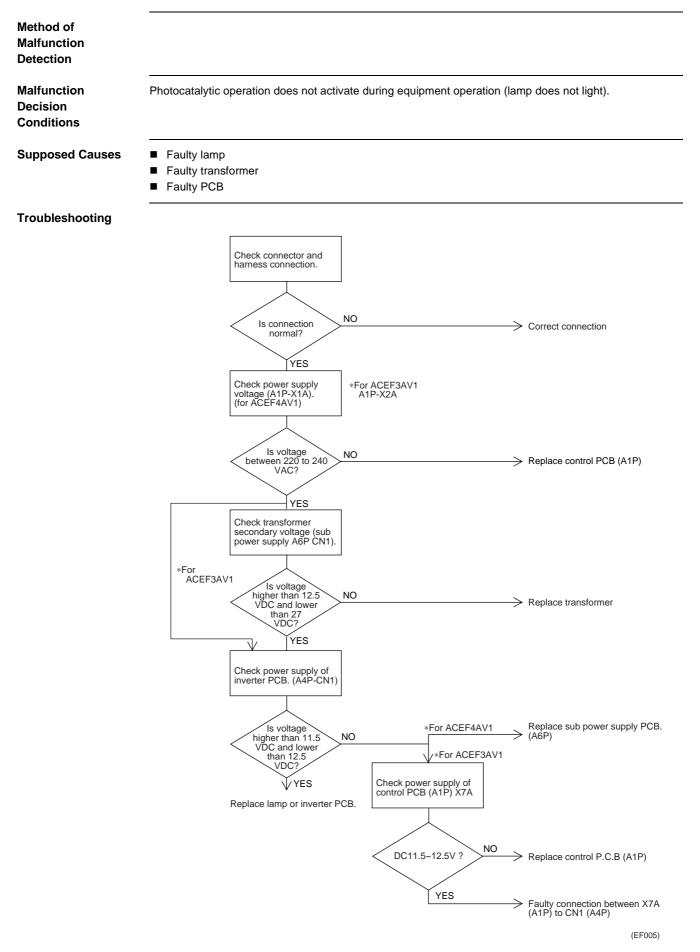
- Noise generated by fluorescent lamps
- Faulty remote controller
- Faulty PCB

#### Troubleshooting



(EF004)

## **1.4** Photocatalytic Operation does not Activate.

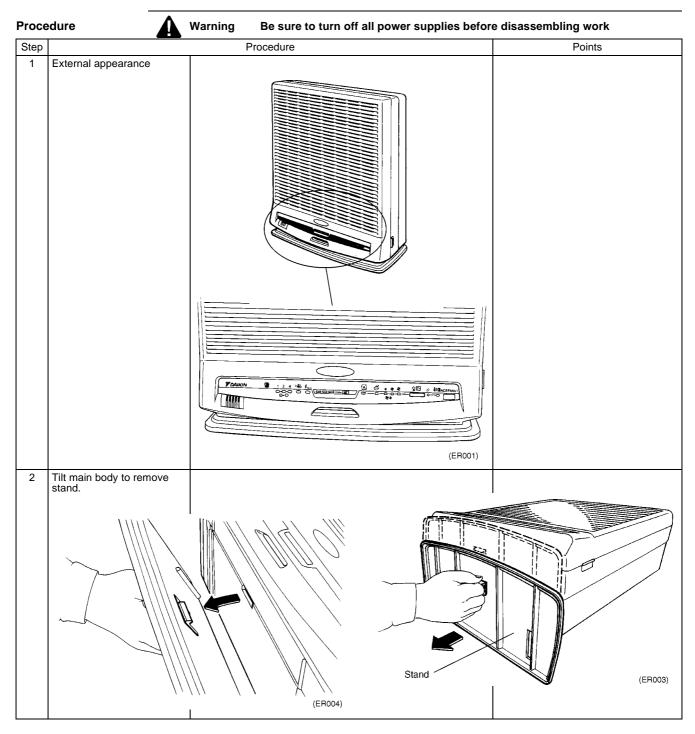


# Part 5 Removal Procedure

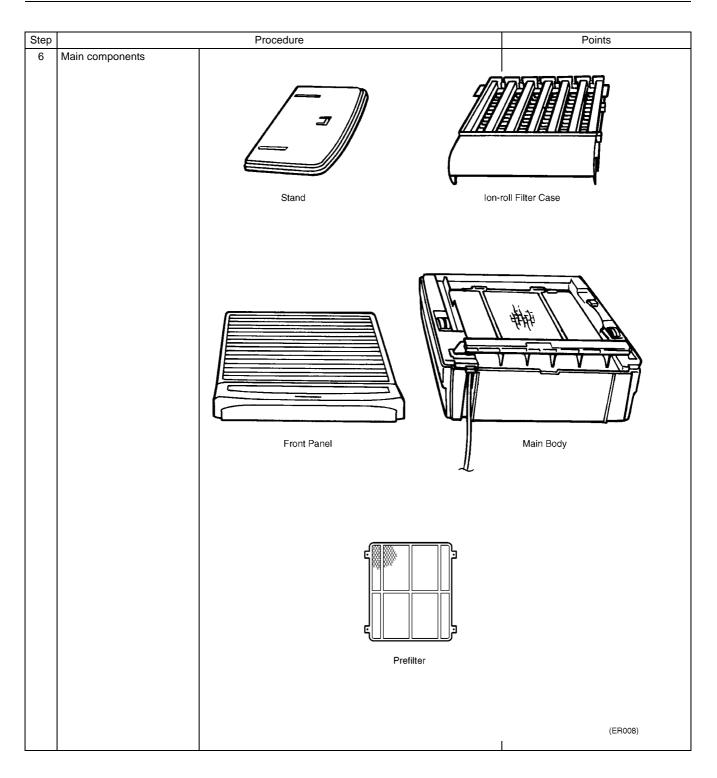
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	1.3	Removal of Electrical Parts (Inverter Lamp)	37
	1.4	Removal of PCB	40
	1.5	Removal of Fan Motor	43
	1.6	Removal of Safety Switch	45
	1.7	Installation of Power Cable	46

## 1. In Case of ACEF4AV1-(C)(H)

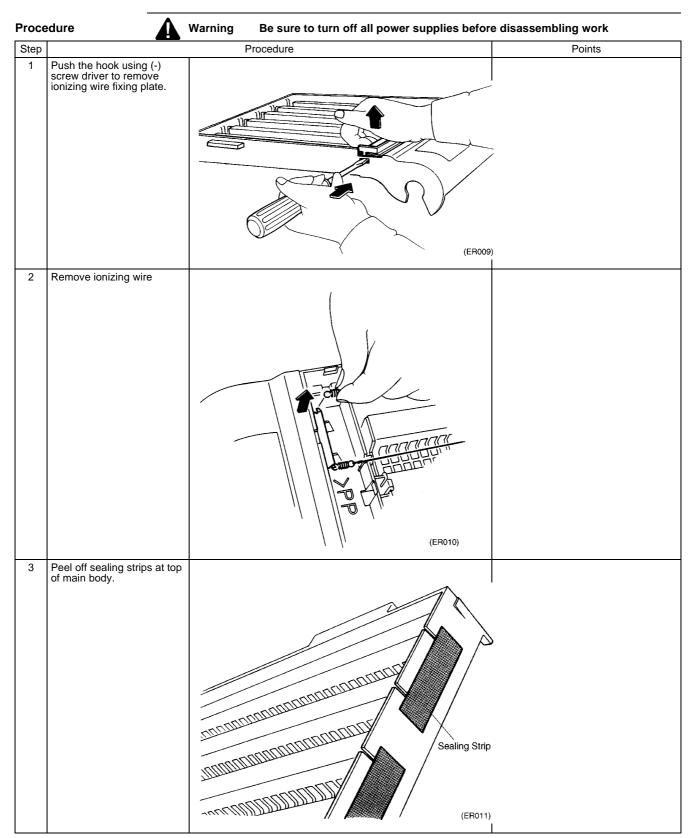
#### 1.1 Removal of External Accessories

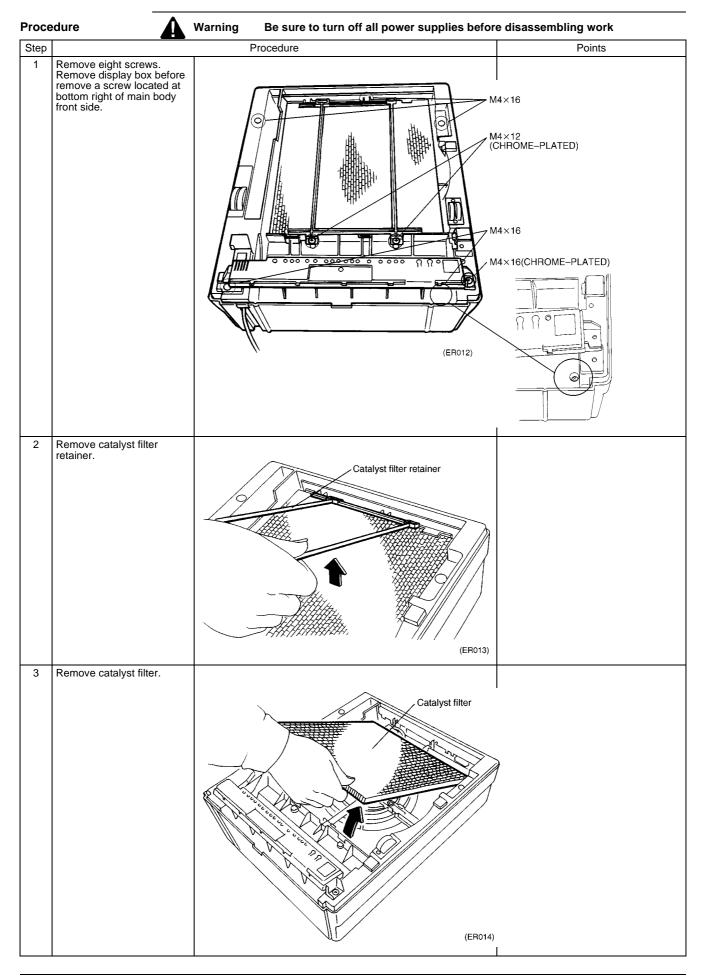


Step		Procedure	Points
3	Remove front panel		
			Front Panel
4	Disengage hooks located at four of corners of the filter to remove prefilter located at rear side of panel.	Prefilter Prefilter (ER006)	
5	Remove ion-roll filter case	Ion-roll Filter Case	

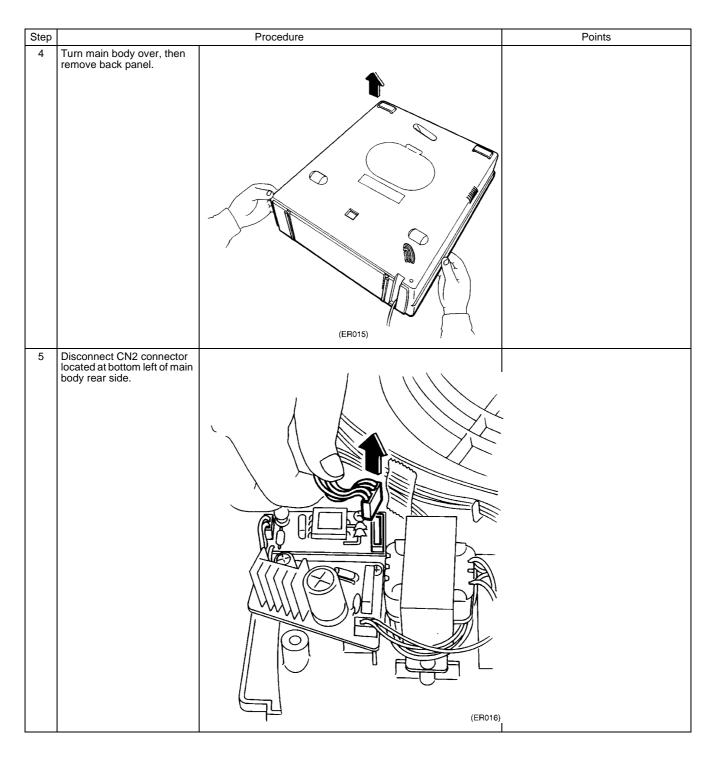


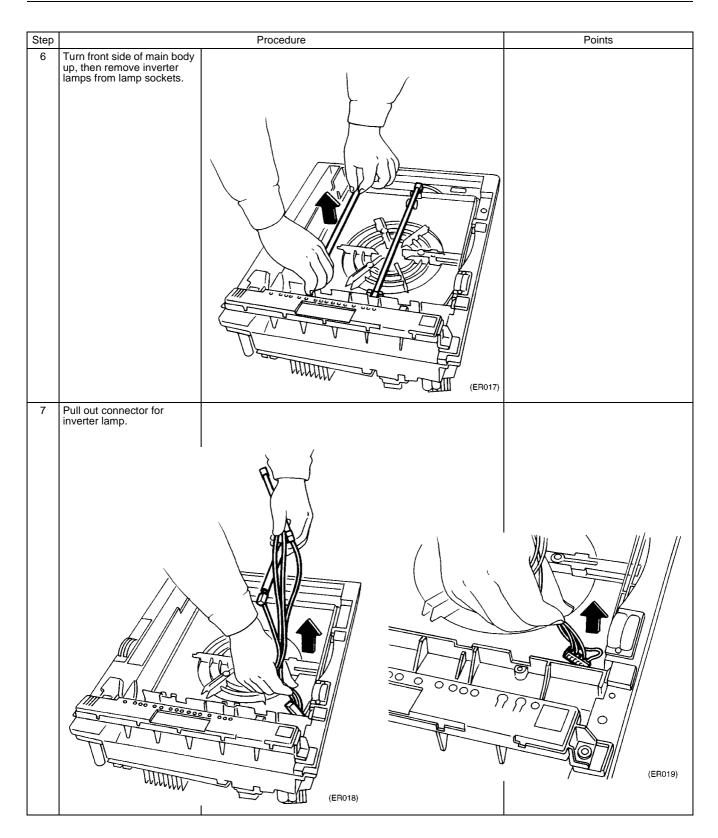
#### 1.2 Removal of Ionizing Wire



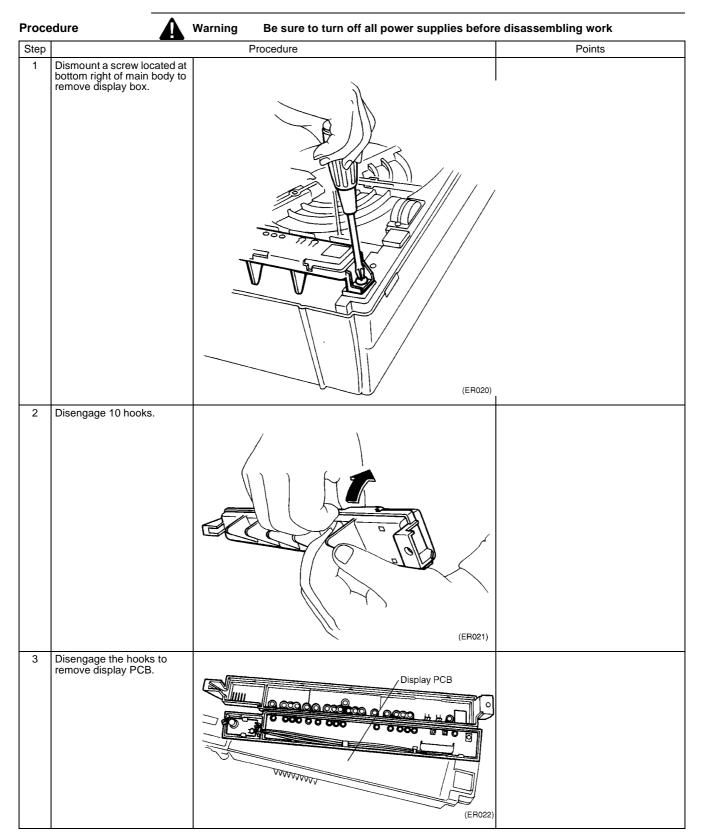


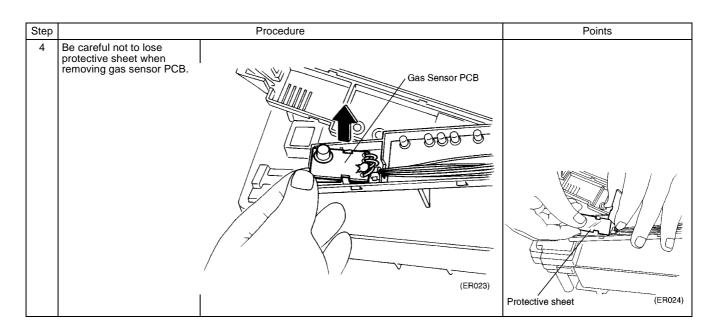
#### **1.3 Removal of Electrical Parts (Inverter Lamp)**

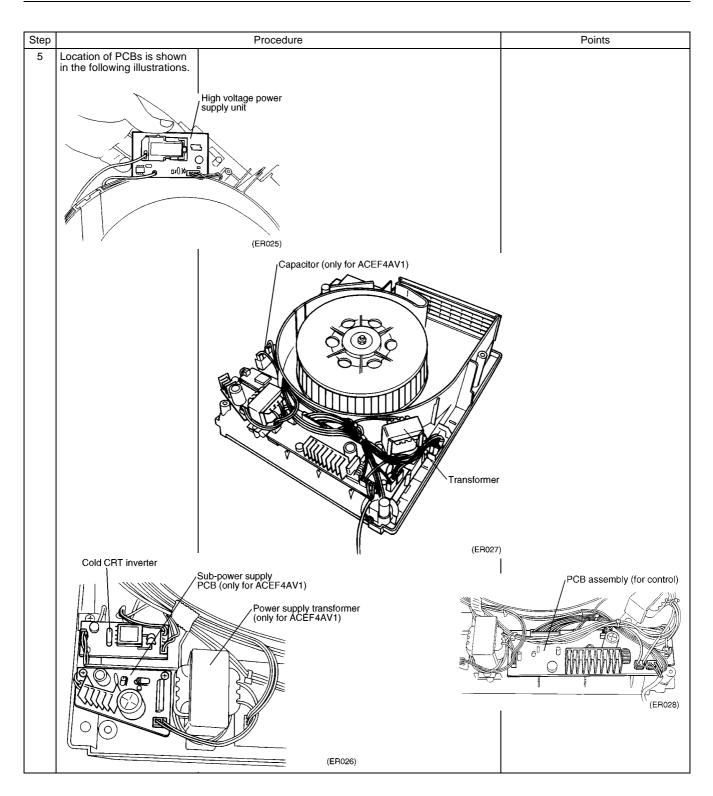




#### 1.4 Removal of PCB

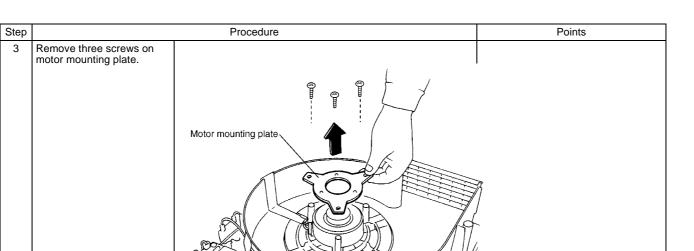






#### 1.5 Removal of Fan Motor

Proce	edure	Warning Be sure to turn off all power supplies befor	e disassembling work
Step		Procedure	Points
1	Remove back panel to remove fan securing nut.	Fan Fan Fan Fan Fan Fan Fan Fan	Caution When reassembling fan, match the D- cut direction of fan and shaft.
2	Disconnect connector.	(ER031)	Caution When installing motor mounting plate, put the surface with protrusions up side.



(ER033)

		Warning Be sure to turn off all power supplies before	ore disassembling work
Step		Procedure	Points
1	Remove door switch cover	ER034	4)
2	To remove safety switch, push it out from back side.		5)

## 1.6 Removal of Safety Switch

#### **1.7** Installation of Power Cable

Proce	edure	Warning Be sure to turn off all power supplies before	e disassembling work
Step		Procedure	Points
1	Insert cord bushing to the hole at front side of main body.	Cord Bush	
2	Adjust the bushing position in order to insert back panel into groove of cord bushing before install back panel.	(ER037)	
3	Installation of power cable is complete.	(ER038)	

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## **1. Optional Accessories**

#### 1.1 Specifications

#### Unit

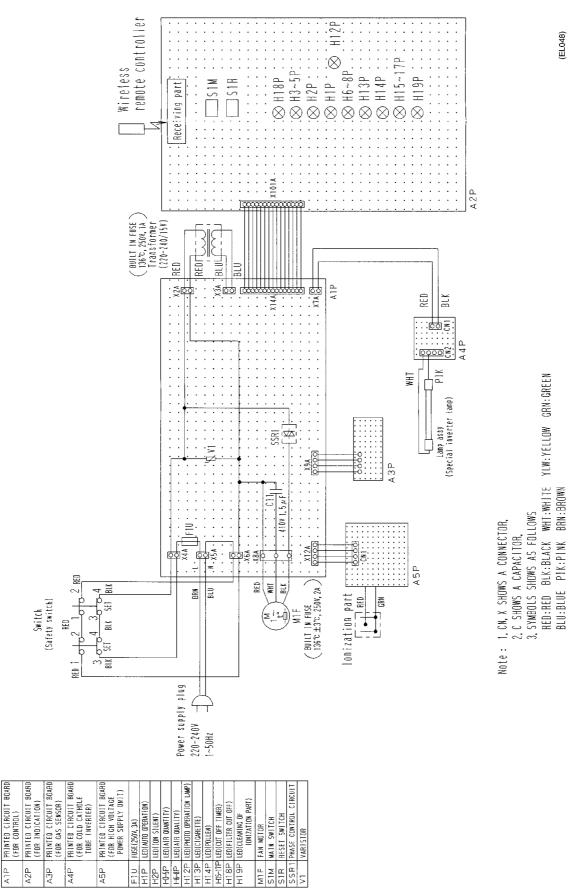
Model	ACEF3AV1-C,-H	CEF3AV1-C,-H ACEF4AV1-C,-H				
Required Power Supply	220-240	OV 50Hz				
Outer Dimensions	395×462×180 (Without Stand) 395×479×184 (When Installed on Stand)					
Rated Power Consumption (W)	43	62				
Air Blow Rate (m³/min)	High Speed 3.0 Normal Speed 2.0 Quiet 0.6 Low Speed 1.4	High Speed 3.8 Normal Speed 2.7 Quiet 0.6 Low Speed 1.7				
Applicable Room Area	~30m²	~40m²				
Weight	6.7	7.1				
Replacement Ion Filter	KAC 12A	KAC 13A				

#### Screw

Location	Part Name	Designation	ACEF3/4 AV1-(C)(H)
Motor Mounting Plate	Tapping Screw + Truss Head	(2)M4X16N	3
Printed Circuit Bord Assy (For Power Supply)	Pan Head Tapping	(2) M4X16	1
Rear Panel	Tapping Screw + Truss Head	(2)M4X16N	5
Printed Circuit Bord Assy (For Power Supply) -Sensor Tunnel	Pan Head Tapping	(2) M4X16	1
Power Transformer-Sensor Tunnel	Tapping Screw + Truss Head	(2)M4X16N	1
Indicate Box Assy	Tapping Screw + Truss Head	(2)M4X16CHROME- PLATED	1
Inverter	Tapping Screw + Pan Head	(2)M3X12N	2
Contact Plate	Tapping Screw + Truss Head	(2)M4X16N	1
High Voltage Contact	Tapping Screw + Truss Head	(2)M4X16N	1
Power Transformer	Tapping Screw + Truss Head	(2)M4X16N	1
Power Transformer2	Tapping Screw + Truss Head	(2)M4X16N	2
Printed Circuit Bord Assy(For Sub Power Supply)	Pan Head Tapping	(2) M4X12	2
Stepping Moter Assy	Tapping Screw + Truss Head	(2)M4X16N	0
Guide For Catalyst	Tapping Screw + Truss Head	(2)M4X12CHROME- PLATED	2
Fan	Nut	M6	1
Capacitor	Tapping Screw + Truss Head	(2)M4X16N	1

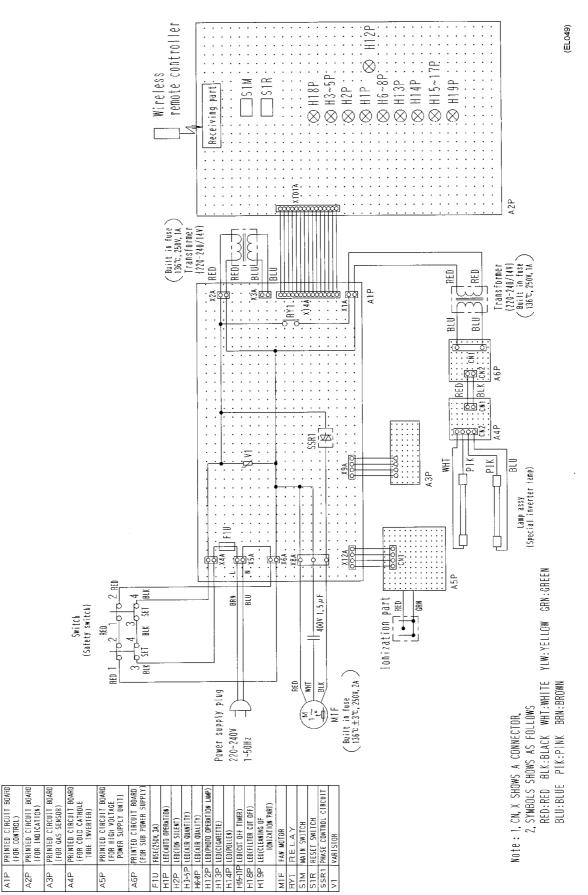
## 2. Wiring Diagram

#### 2.1 ACEF3AV1-C, H



#### 2.2 ACEF4AV1-C, H

Si-64

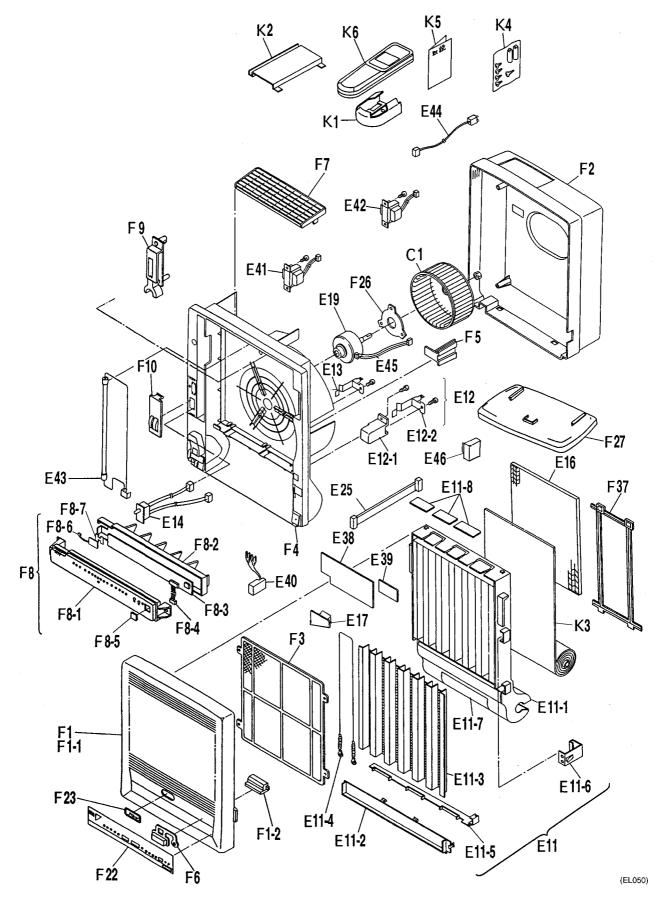


AlP

## 3. Parts List

#### 3.1 Parts Illustration

#### ACEF3/4AV1-C, H



#### 3.2 Parts List

#### ACEF3/4AV1-C, H

No.	Index	Parts No.	Parts Name	Drwg. No.	Parts Model	Specification		Q'ty	/Unit		Wiring	Notes
							ACE	F3AV	ACE	F4AV	Symbol	
							1-C	1-H	1-C	1-H		
C1		0948119	SIROCCO FAN ASSY	3P003606-1			1	1	1	1		
E11	A	1071276	IONIZER AND ROLLCASE ASSY	3P010121-3			1	1	1	1		
E11-1		1069336	ION ROLL CASETTE CASE	1P009666-2			1	1	1	1		
E11-2		1021194	IONIZER WIRE HOLD PLATE	3P009501-1		GREEN GRAY	1	1	1	1		
E11-3		1021202	ELECTRODE PLATE	3P006853-1			1	1	1	1		
E11-4		1041066	IONIZER WIRE ASSY	4PH11835-2			3	3	3	3		
E11-5		1021219	IONIZER WIRE MOUNTING PLATE	3P008923-1			1	1	1	1		
E11-6		1021226	EARTH PLATE	4P010468-1			1	1	1	1		
E11-7		1083301	OPERATION NAME PLATE	4P031138-1		55Kg/REAM WHITE	1	1	1	1		
E11-8		1069343	GUARD	4P028308-1		t0.125	3	3	3	3		
E12	Α	0948809	CONTACTOR ASSY	4P010108-1			1	1	1	1		
E12-1		1021257	HIGH VOLTAG CONTACT PLATE FRAME	3P009404-1		COLOR GREEN GRAY	1	1	1	1		
E12-2		0948816	CONTACTOR	4P010467-1			1	1	1	1		
E13	Α	0948816	CONTACTOR	4P010467-1			1	1	1	1		
E14	А	1083318	SAFETY SWITCH ASSY	4P027455-1			1	1	1	1		
E16	Α	1041718	FILTER	3P026231-1			1	1	1	1		
E17	Α	0812607	SUB POWER PCB	3PH14109-1	EH9608				1	1	A6P	
E19	A	1063422	SINGLE PHASE AC FAN MOTOR	3P025867-1		4P 18W 230V	1	1	1	1	M1F	
E25		1083615	WIRE HARNESS(FOR HVU)	4P028381-1			1	1	1	1		
E38	А	1063408	PCB ASSY(CONTROL)	2P025764-1			1	1			A1P	
E38	Α	1063415	PCB ASSY(CONTROL)	2P025765-1	EH9821				1	1	A1P	
E39	А	0963550	INVERTER PCB ASS'Y	3P005968-1	EH9712		1	1			A4P	
E39	А	0960924	INVERTER PCB ASS'Y	3P005969-1					1	1	A4P	
E40	A	1071308	PCB ASSY(HIGH VOLTAGE POWER)	3P025771-1	HV9801		1	1	1	1	A5P	
E41	В	1071238	LOW FREQUENCY TRANSFORMER	3EA74047-1			1	1				
E41	В	1071245	LOW FREQUENCY TRANSFORMER	3EA74048-1					1	1		
E42	В	1071252	LOW FREQUENCY TRANSFORMER	3EA74048-2					1	1		
E43	A	0960948	LAMP ASSY	4P010948-1			1	1				
E43	Α	0963497	LAMP ASSY	4P010949-1					1	1		
E44		1071315	POWER CABLE	3P030053-1		color:white	1		1			
E44		1071322	POWER CABLE	3P030053-2		color:black		1		1		
E45		1083325	WIRE HARNESS(FOR FAN MOTOR)	4P028383-1			1	1				
E45		1083332	WIRE HARNESS(FOR FAN MOTOR)	4P027456-1					1	1		
E46	A	625528	CAPACITOR	MI35015-4		1.5MF 400VAC	<u> </u>	<u> </u>	1	1		
F1		1083349	FRONT PANEL ASSY	3P025604-5			1					
F1		1083356	FRONT PANEL ASSY	3P025604-6				1				
F1		1083192	FRONT PANEL ASSY	3P025604-7					1			
F1		1083200	FRONT PANEL ASSY	3P025604-8						1		
F1-1		1083217	FRONT PANEL ASSY	3P026935-1			1		1			
F1-1		1083224	FRONT PANEL ASSY	3P026935-2				1		1		
F1-2	В	1069350	LIGHT MONITER	3P026218-1			1	1	1	1		
F2		1042766	REAR PANEL	1P007743-3			1		1			
F2		0952738	REAR PANEL	1P007743-2				1		1		
F3	A	0947572	PRE FILTER	1P009670-1			1	1	1	1		
F4		1071151	INSIDE FRAME	1P009062-2			1	1	1	1		
F5		0948289	WIRE CLAMP	3P009439-1			1	1	1	1		
F6	В	0948272	PUSH BUTTON	3P009078-1			1	1	1	1		
F7		1034152	DISCH.GRILLE (3)	3P008427-3		COLOUR BEIGE	1		1			
F7		0952745	DISCH.GRILLE (3)	3P008427-2				1	ſ	1		
F8	ſ	1083231	INDICATE BOX ASSY	3P026235-3			1	1	1	1		

No.	Index	Parts No.	Parts Name	Drwg. No.	Parts Model	Specification		Q'ty	/Unit		Wiring	Notes
							ACE	F3AV	ACE	F4AV	Symbol	
							1-C	1-H	1-C	1-H		
F8-1		1069312	DISPLAY BOX FRONT	1P009628-2			1	1	1	1		
F8-2		1069329	DISPLAY BOX	2P009024-1			1	1	1	1		
F8-3	A	1063390	PCB ASSY(FOR INDICATION)	2P025766-1	EH9822		1	1	1	1	A2P	
F8-4		1083248	WIRE HARNESS	4P027453-1			1	1	1	1		
F8-5		1021163	INFRARED RECEIVER UNIT LABEL	4P011300-1			1	1	1	1		
F8-6	А	1036901	GAS SENSOR PCB ASSY	3P005965-2	EH9711		1	1	1	1	A3P	
F8-7	В	1021365	PROTECTION SHEET	4P013881-1			1	1	1	1		
F9	В	0947750	SENSOR TUNNEL	2P008539-1			1	1	1	1		
F10	В	1021170	SWITCH COVER	3P008560-1			1	1	1	1		
F22		1083255	MANUFACTURER LABEL	4P031140-1		FRDSTED SILVER t0.05	1					
F22		1083262	MANUFACTURER LABEL	4P031140-2		FRDSTED SILVER t0.05		1				
F22		1083279	MANUFACTURER LABEL	4P031140-3		FRDSTED SILVER t0.05			1			
F22		1083286	MANUFACTURER LABEL	4P031140-4		FRDSTED SILVER t0.05				1		
F23		1083293	BLAND NAME LABEL	4P030906-1		t0.07	1	1	1	1		
F26		0948203	MOTOR MOUNTING PLATE	3P006693-1			1	1	1	1		
F27		1042742	STAND	1P026219-1			1		1			
F27		1042759	STAND	1P026219-2				1		1		
F37		1069374	GUIDE FOR CATALYST	3P026234-1		COLOR:GREEN GRAY	1	1	1	1		
K1		0811697	REMOTE CONTROLLER HOLDER	3PH13967-1			1	1	1	1		
K2		0377205	GUIDE	2PB21299-1			1	1	1	1		
K3	Α	1083008	FILTER ASSY	4PB23743-6			1	1				
K3	Α	1071562	FILTER ASSY	4PB23743-7					1	1		
K4		1083363	ACCESSORY KIT	4P025606-3			1	1	1	1		
K5		1083370	OPERATION MANUAL	3P026236-8			1	1	1	1		
K6	A	1083022	WIRELESS REMOTE CONTROLLER ASSY	3P026240-3			1	1	1	1		

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Do not insert fingers or objects into the openings
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Do not place water containers such as fish bowls
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